



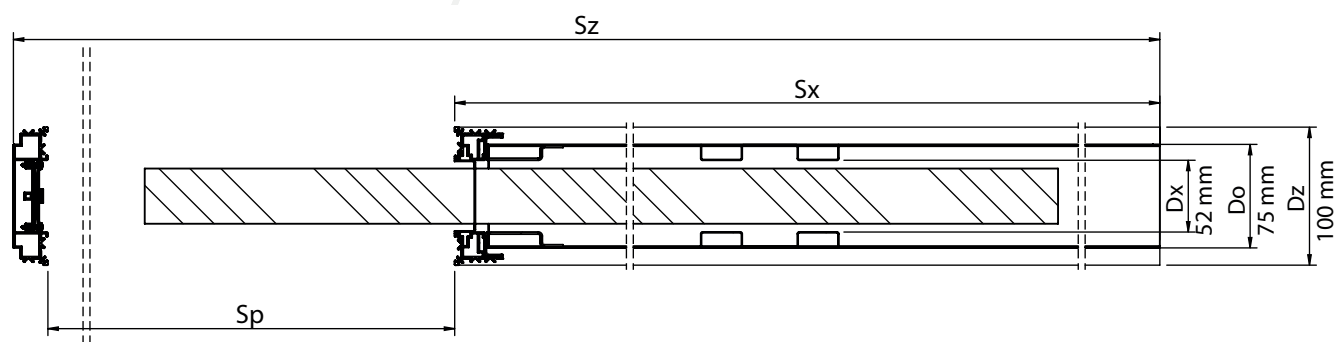
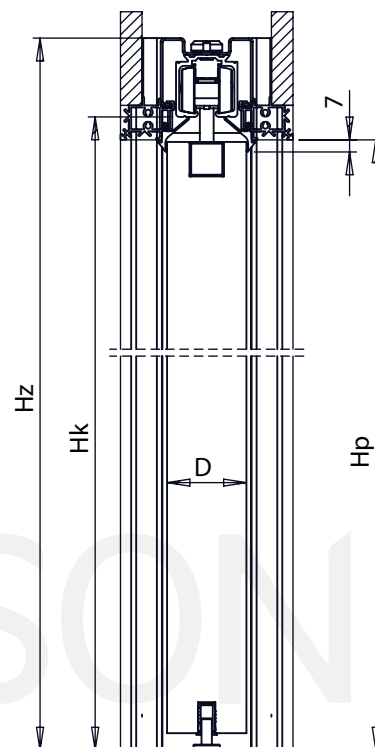
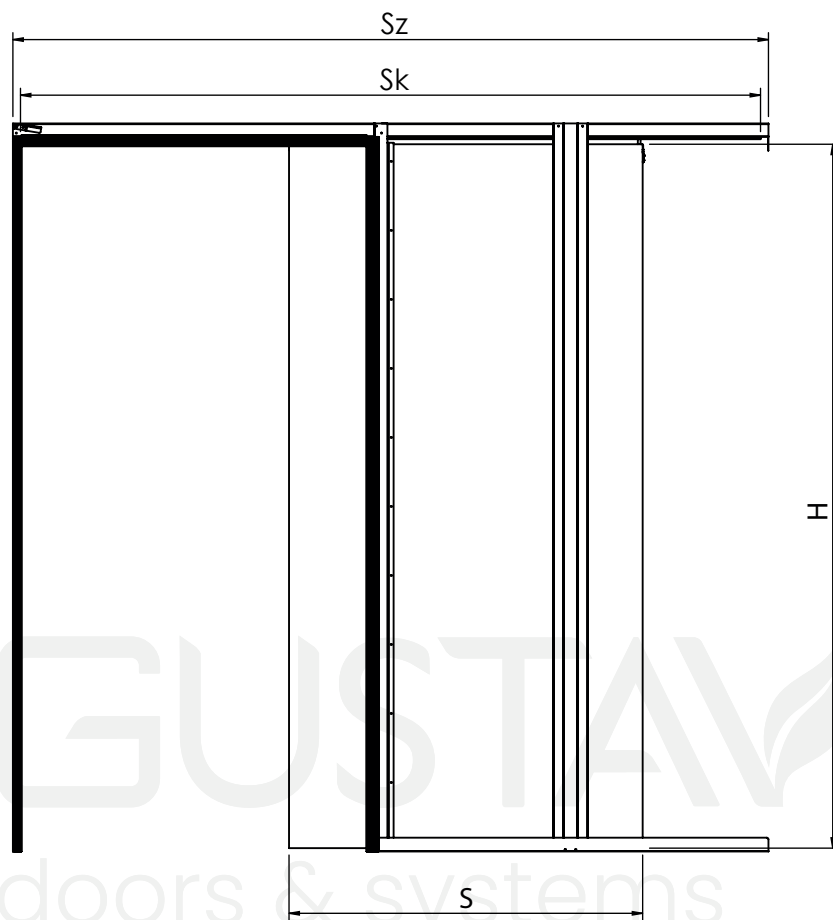
Przed montażem sprawdź zgodność produktu: jakość, ilość i wymiary. W przypadku niezgodności należy niezwłocznie zgłosić ten fakt sprzedawcy.

Prior to installation check all elements of the set: finish quality, quantity, dimensions. In case of any issues please contact your supplier.

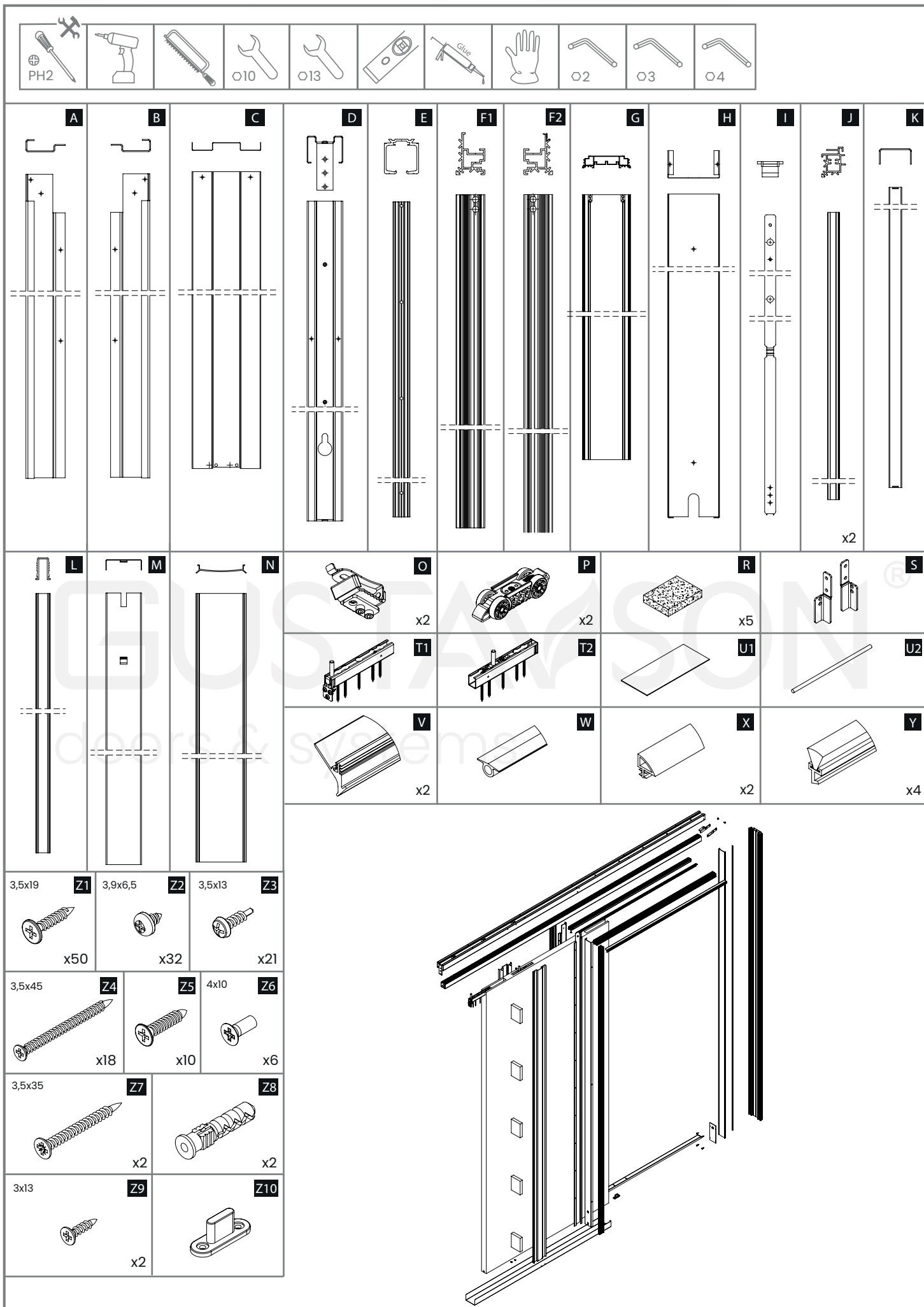


Wszystkie wymiary opisujące wysokość podawane są od poziomu gotowej podłogi. Przed montażem wykonaj wszystkie potrzebne operacje (np. bruzdowanie, obróbkę nadproża itp.)

All dimensions describing height are given from finished floor level. Perform all necessary operations (e.g. furrowing, lintel treatment, etc.) before installation.



S	Szerokość skrzydła drzwi [mm] / Door leaf width [mm]	640	740	840	940	1040	$S=Sp+40$
H	Wysokość skrzydła drzwi [mm] / Door leaf height [mm]	2020	2020	2020	2020	2020	$H=Hp-31$
D	Grubość skrzydła drzwi [mm] / Door leaf thickness [mm]	36 – 40	36 – 40	36 – 40	36 – 40	36 – 40	36 – 40
Sz	Szerokość całkowita kasy [mm] / Pocket door width [mm]	1390	1590	1790	1990	2190	$Sz=2xS+110$
H_z	Wysokość całkowita kasy [mm] / Pocket door height [mm]	2110	2110	2110	2110	2110	$H_z=H+90$
Sp	Szerokość światła przejścia [mm] / Width of the clear passage [mm]	600	700	800	900	1000	$Sp=S-40$
Hp	Wysokość światła przejścia [mm] / Height of the clear passage [mm]	2024	2024	2024	2024	2024	$Hp=H+31$
Sk	Długość szyny jezdnej [mm] / Running rail length [mm]	1345	1545	1745	1945	2145	$Sk=Sz-45$
H_k	Wysokość światła przejścia do szyny jezdnej [mm] / Height of the clear passage to the running rail [mm]	2044	2044	2044	2044	2044	$H_k=Hp+44$
S_x	Szerokość wnęki w kieszeni kasy [mm] / Width of the recess in the pocket [mm]	755	855	955	1055	1155	$S_x=S+115$

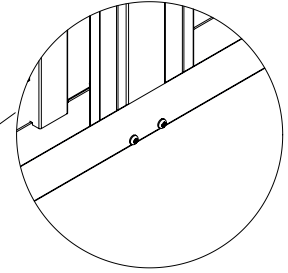
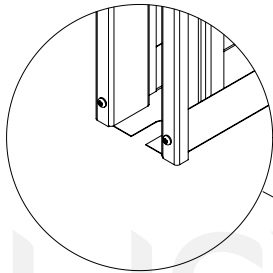
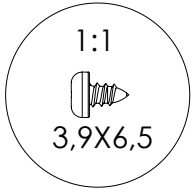
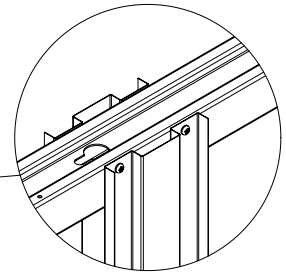
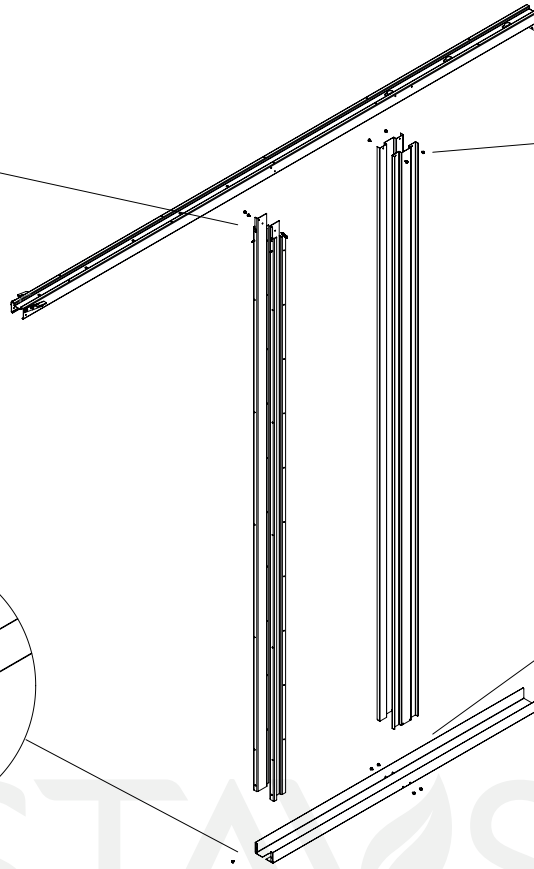
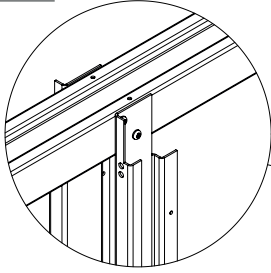


Producent zastrzega sobie prawo dokonywania zmian wymiarów, kolorów, opisów we wszystkich produktach bez wcześniejszego zawiadomienia i podania przyczyny.
 Producer has the rights to change the dimensions, colors, instructions in all products without any notice.

1



A B C
D H Z2

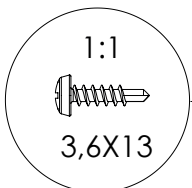
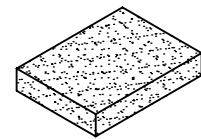
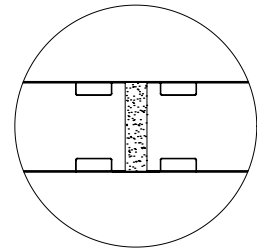
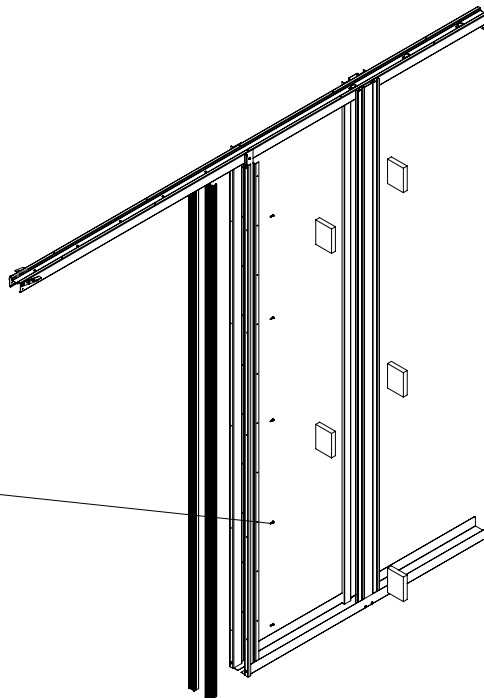
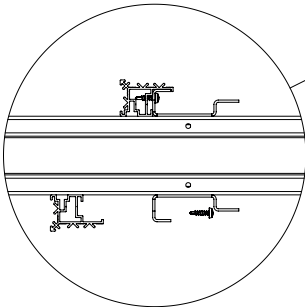
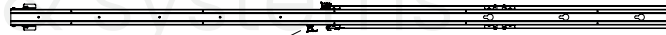


GLUSTARSON®
doors & systems

2



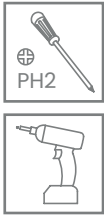
F1 F2 Z3



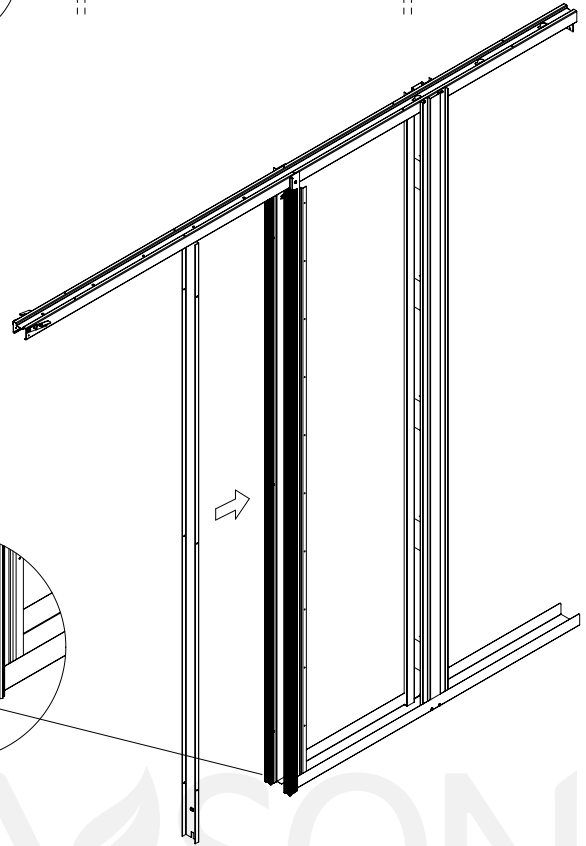
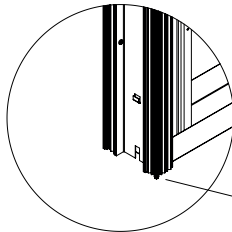
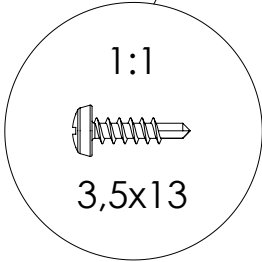
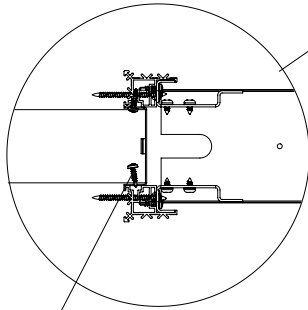
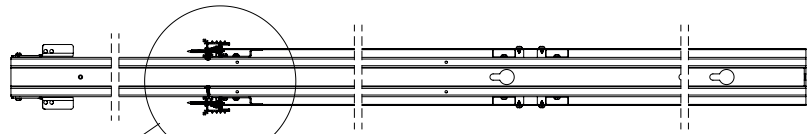
Użyj Styropianu jako rozpórki między profilami w celu ułatwienia dokręcania płyt Karton gips.

Use Styrofoam as a spacer between the profiles to help tighten the drywall.

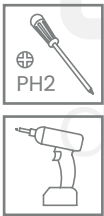
3



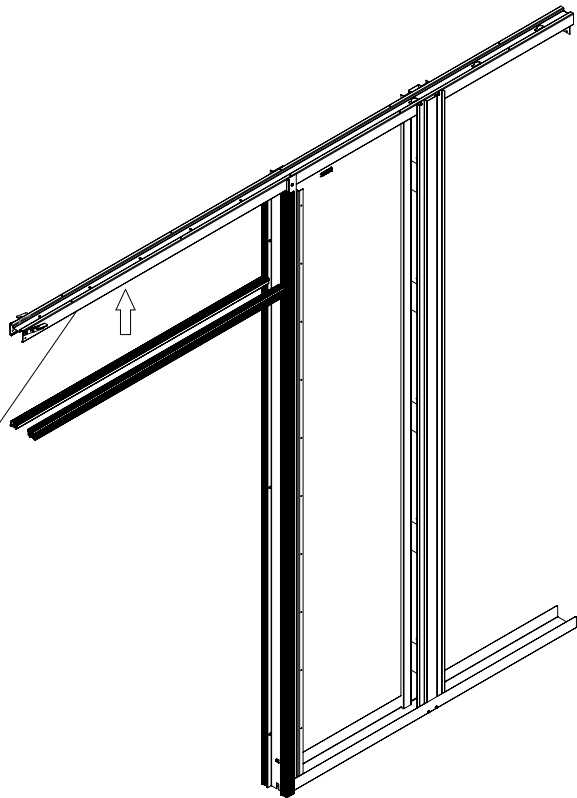
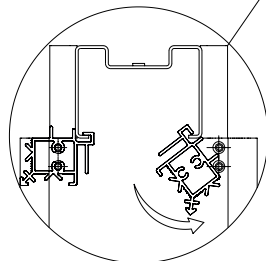
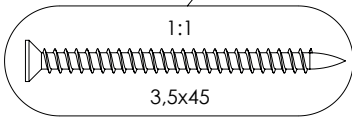
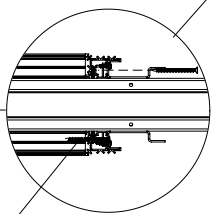
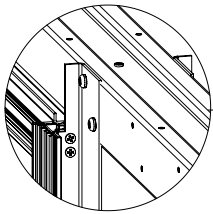
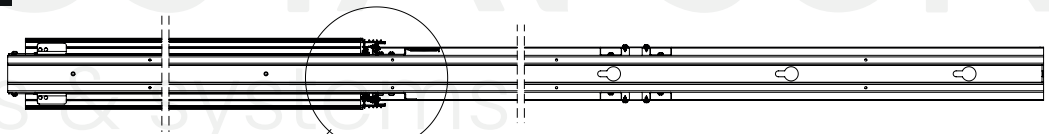
M Z3



4



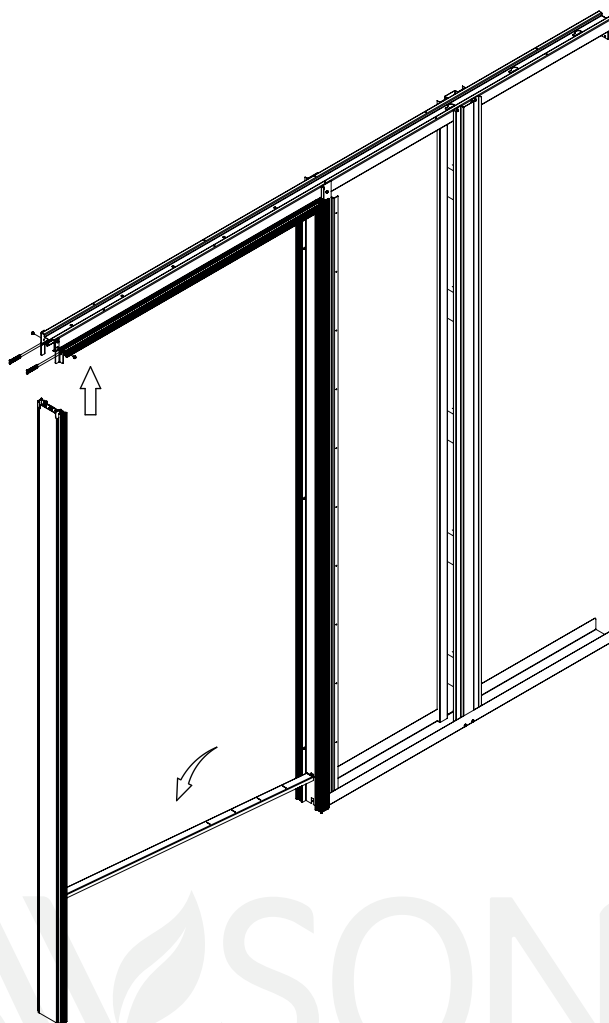
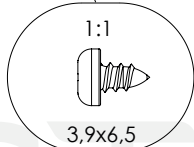
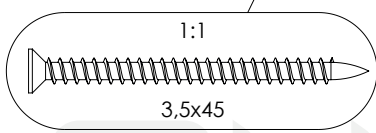
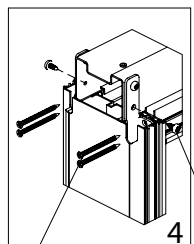
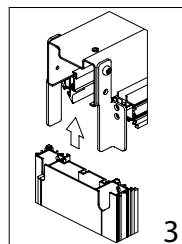
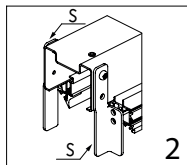
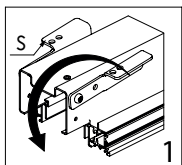
J Z4





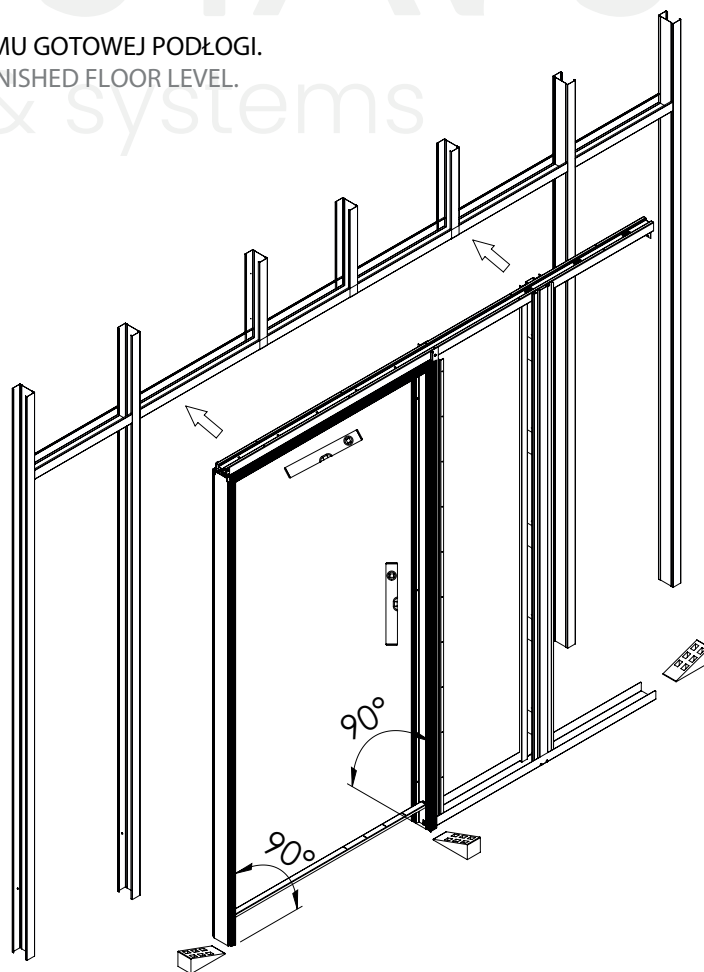
G Z2 Z4 K

5



MONTAŻ DO POZIOMU GOTOWEJ PODŁOGI.
INSTALLATION TO FINISHED FLOOR LEVEL.

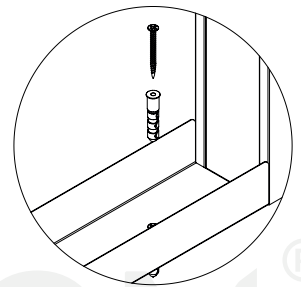
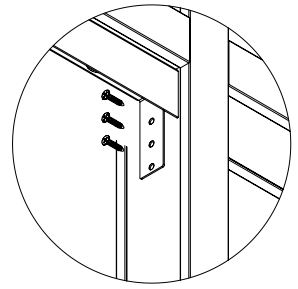
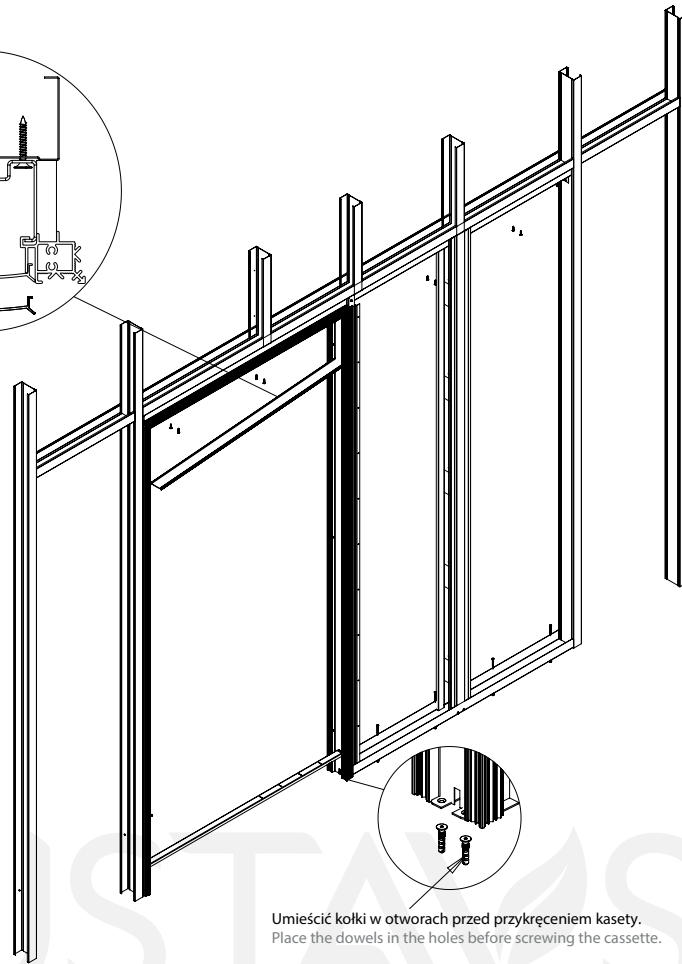
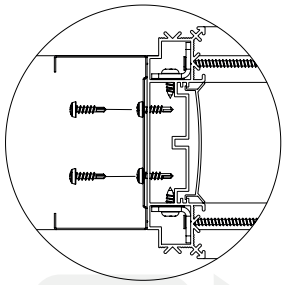
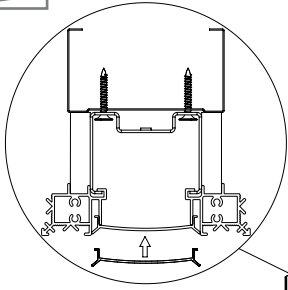
6



7



N Z3 Z5
Z7 Z8

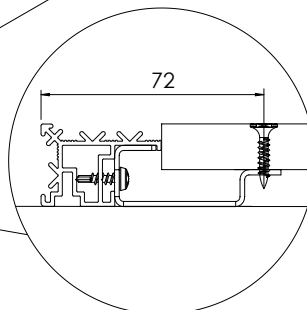
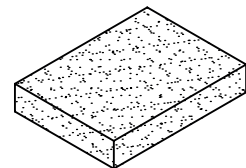
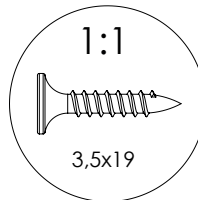
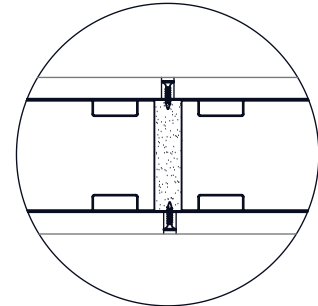
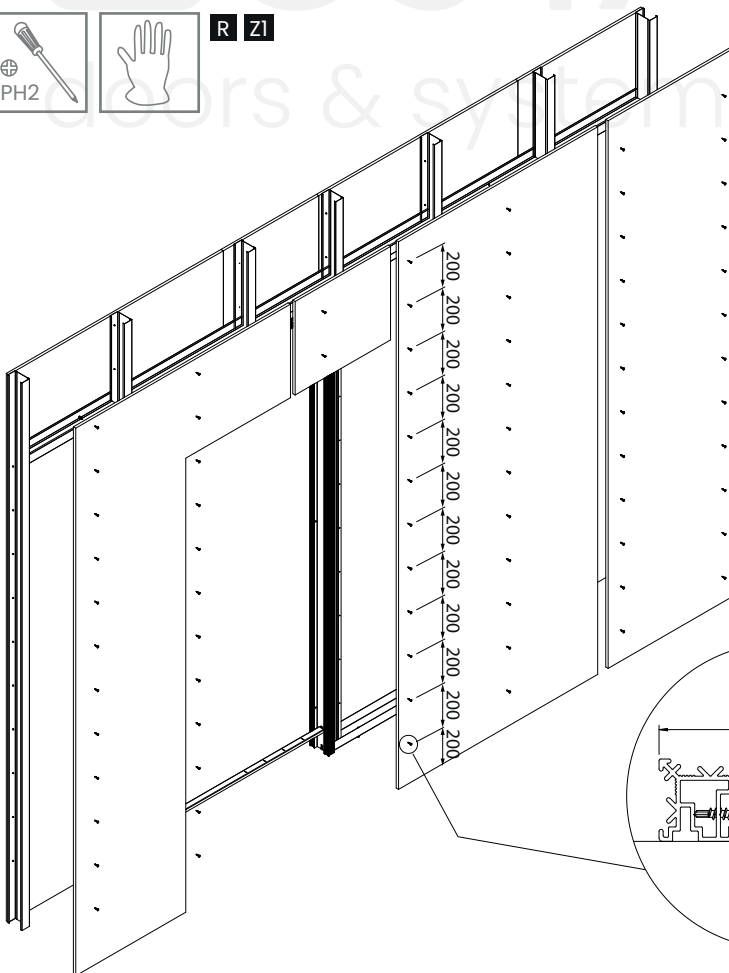


Umieścić kołki w otworach przed przykręceniem kasety.
Place the dowels in the holes before screwing the cassette.

8



R Z1



Użyj styropianu jako rozpórki między profilami w celu ułatwienia dokręcania płyt karton gipsu.

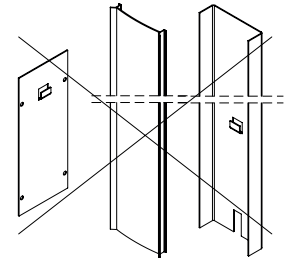
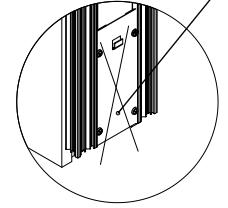
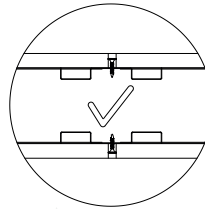
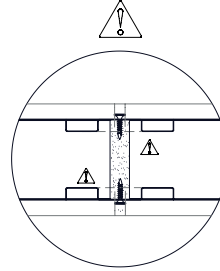
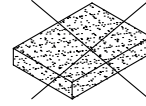
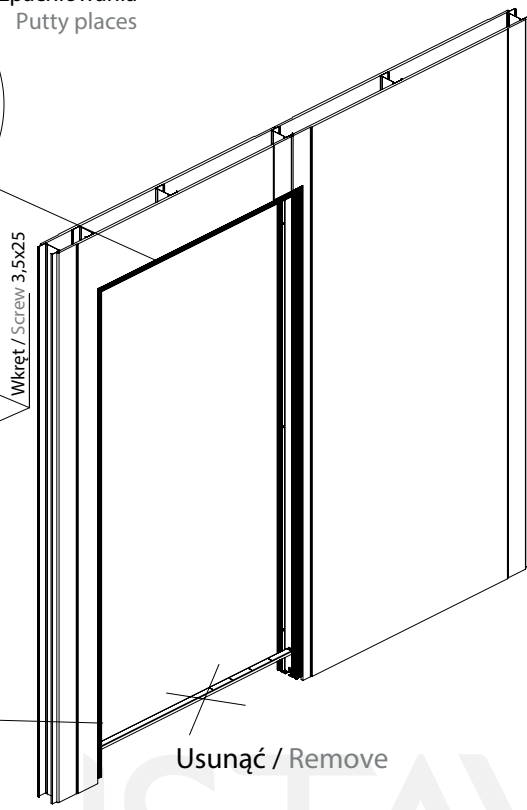
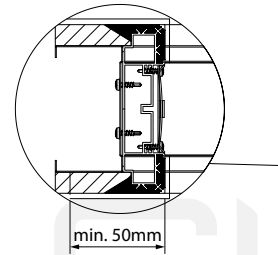
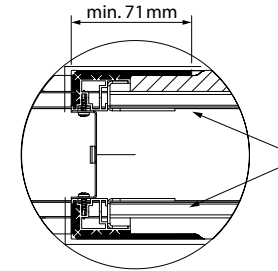
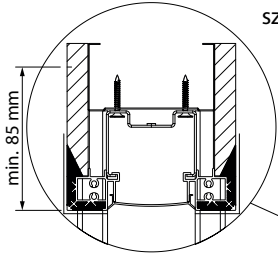
Use Styrofoam as a spacer between the profiles to help tighten the drywall.

SZPACHLOWANIE ZGODNIE ZE SZTUKĄ BUDOWLANĄ
/ FILLING IN ACCORDANCE WITH THE ART OF CONSTRUCTION

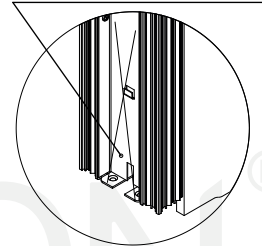
9

Usunąć elementy ochronne
Remove protective elements

Miejsca szpachlowania
Putty places



Usunąć elementy ochronne
Remove protective elements



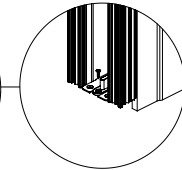
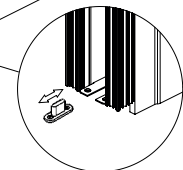
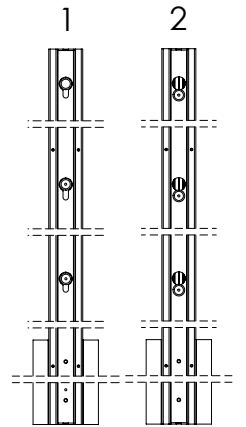
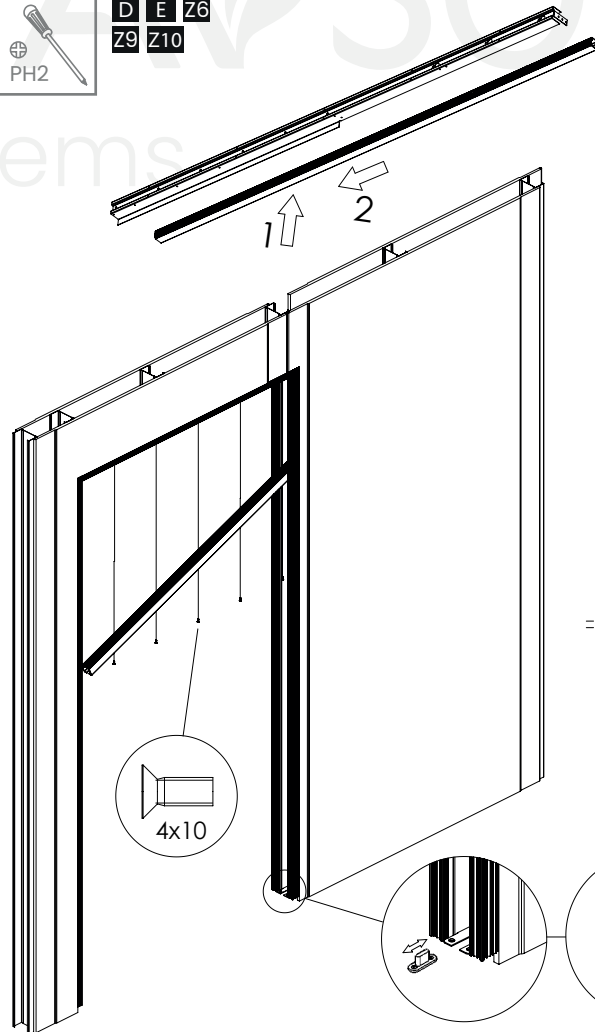
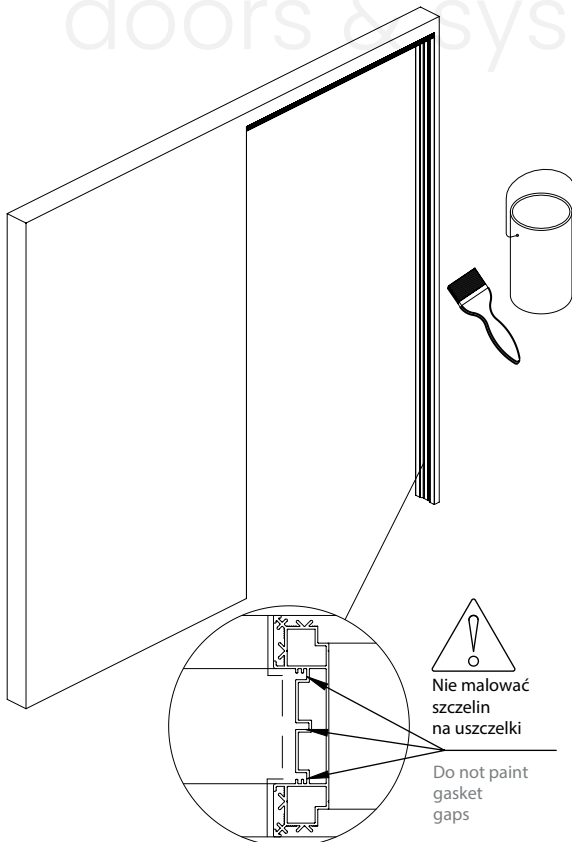
MALOWANIE KOŃCOWE
/ FINAL PAINTING

10



D E Z6
Z9 Z10

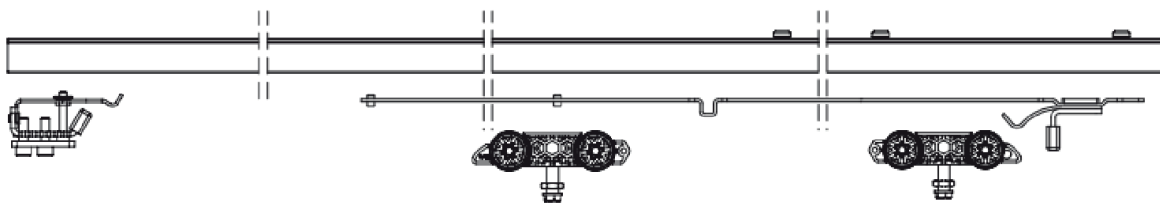
11



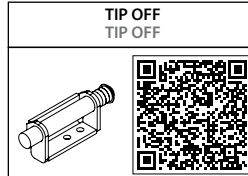
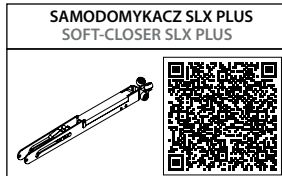
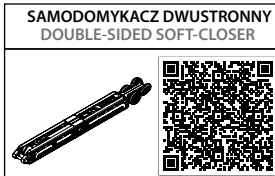
KOMPONENTY W SZYNIE
/ COMPONENTS IN THE RAIL

kolejność komponentów w szynie
order of components in the bus

12



opcjonalna
możliwość montażu
samodomykacza / optional
possibility of installing
a self-closing device



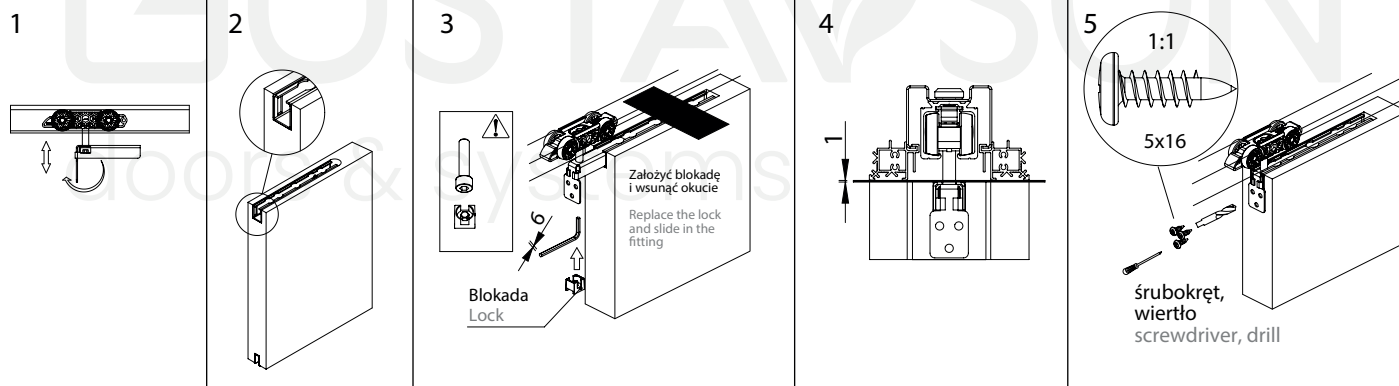
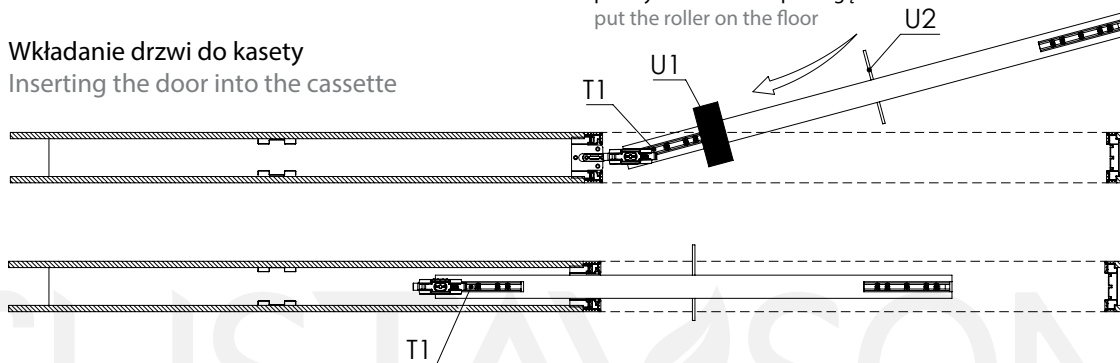
MONTAŻ OKUCIA TYLNEGO / MOUNTING OF THE REAR FITTING

13

P T1 U1 U2

Wkładanie drzwi do kasety
Inserting the door into the cassette

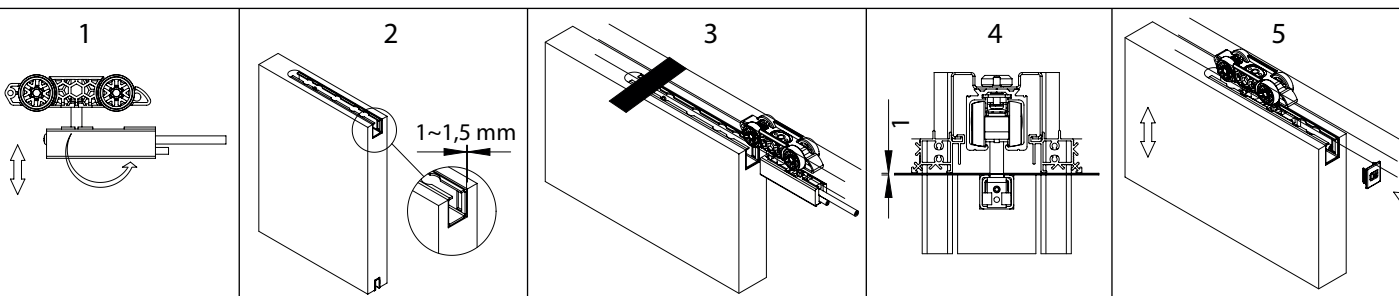
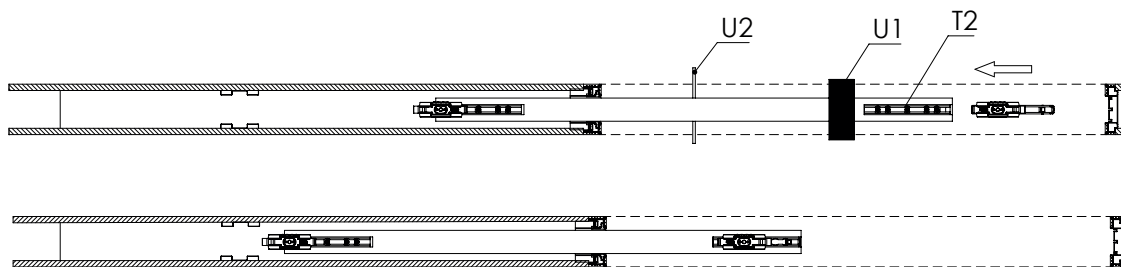
położyć wałeczek na podłogę
put the roller on the floor



MONTAŻ OKUCIA PRZEDNIEGO / FILLING IN ACCORDANCE WITH THE ART OF CONSTRUCTION

14

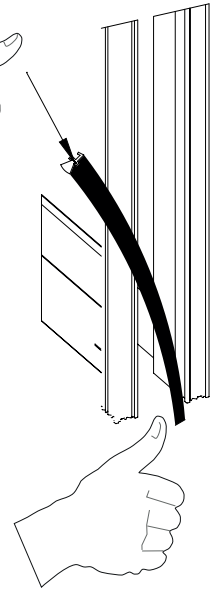
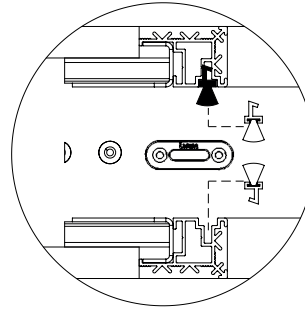
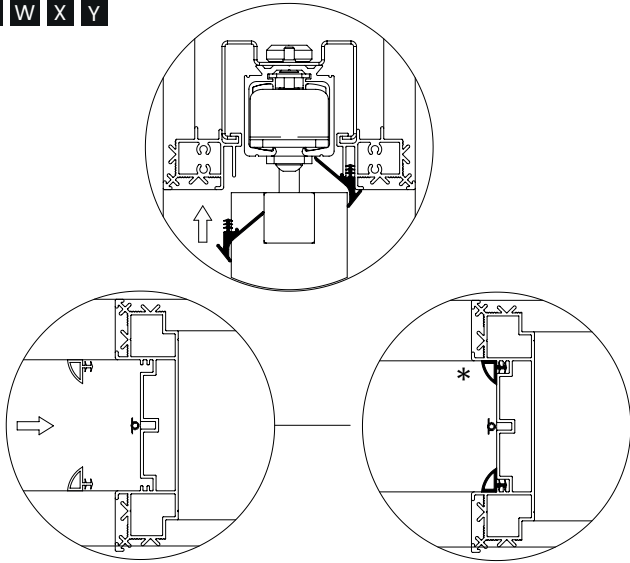
P T2 U1 U2



V W X Y

15

Szczotkę umieścić stopniowo po łuku
Place the brush gradually along the curve



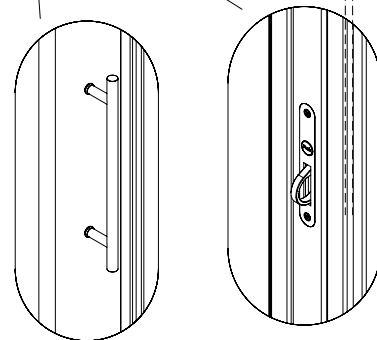
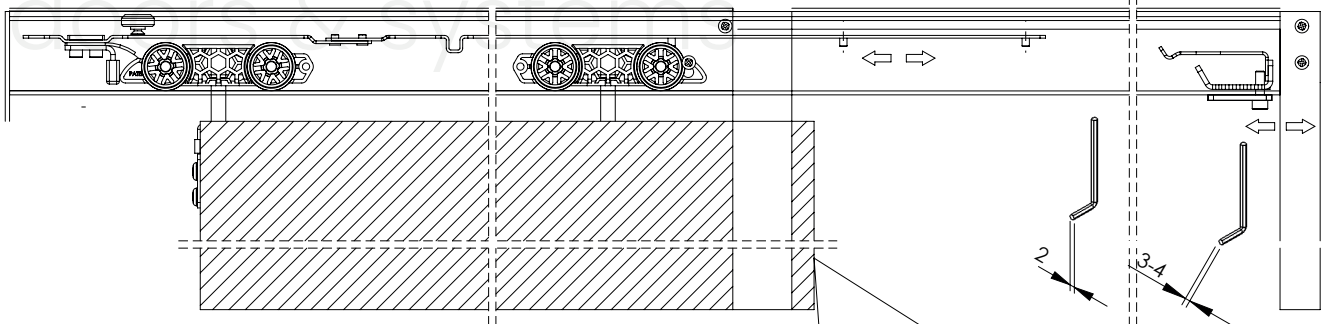
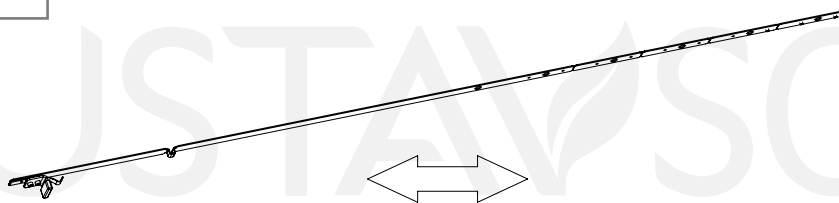
*Występuje możliwość pomalowania uszczelek pionowych.
*Possibility to paint vertical seals.



I P

Regulacja pozycjonerów po zamontowaniu i wyregulowaniu drzwi.
Adjusting the positioners after installing and adjusting the door.

16



Opcjonalnie:
Możliwość montażu pochwytów z naszej oferty.
Optional:
Possibility of installing handrails from our offer.

Zaleca się postępowanie zgodnie z niniejszą instrukcją przy użyciu odpowiednich narzędzi, zgodnych ze wskazaniami. W przypadku elementów, których powierzchnia może być ostra należy stosować środki ochrony indywidualnej oraz zabezpieczenie obszaru pracy. Firma Laguna Fabryka Okuć uchyla się od odpowiedzialności za działania wynikające z postępowania niezgodnego z niniejszą instrukcją.
It is recommended that you follow these instructions using the appropriate tools as indicated. In the case of elements whose surface can be sharp, use personal protective equipment and work area protection. The company Laguna Hardware Factory refrains from liability for actions resulting from conduct incompatible with this instruction.

01.2026