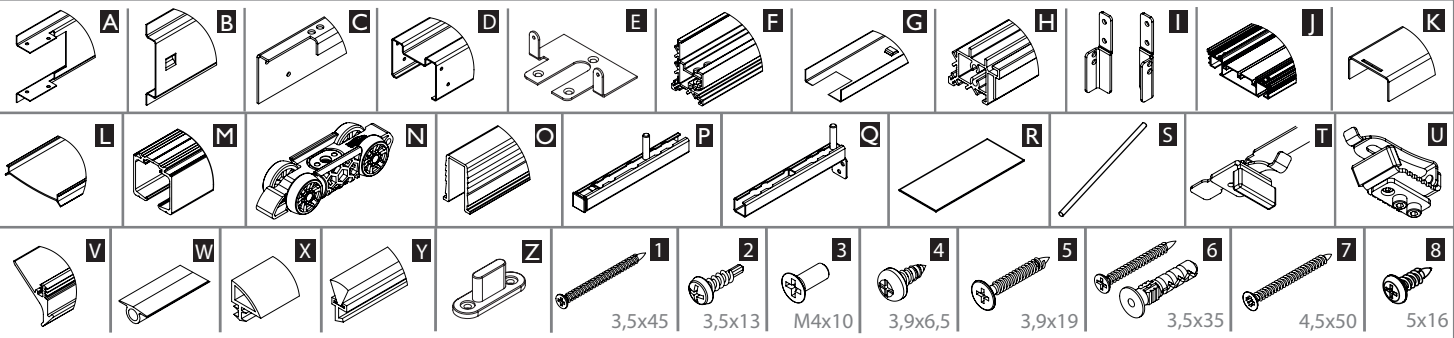
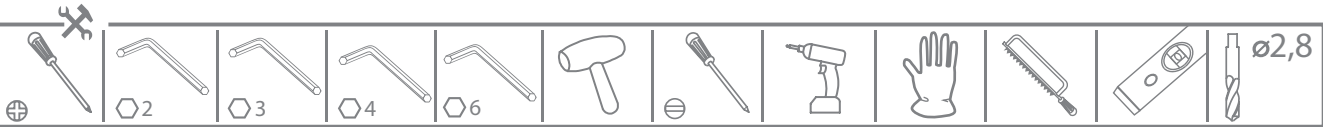
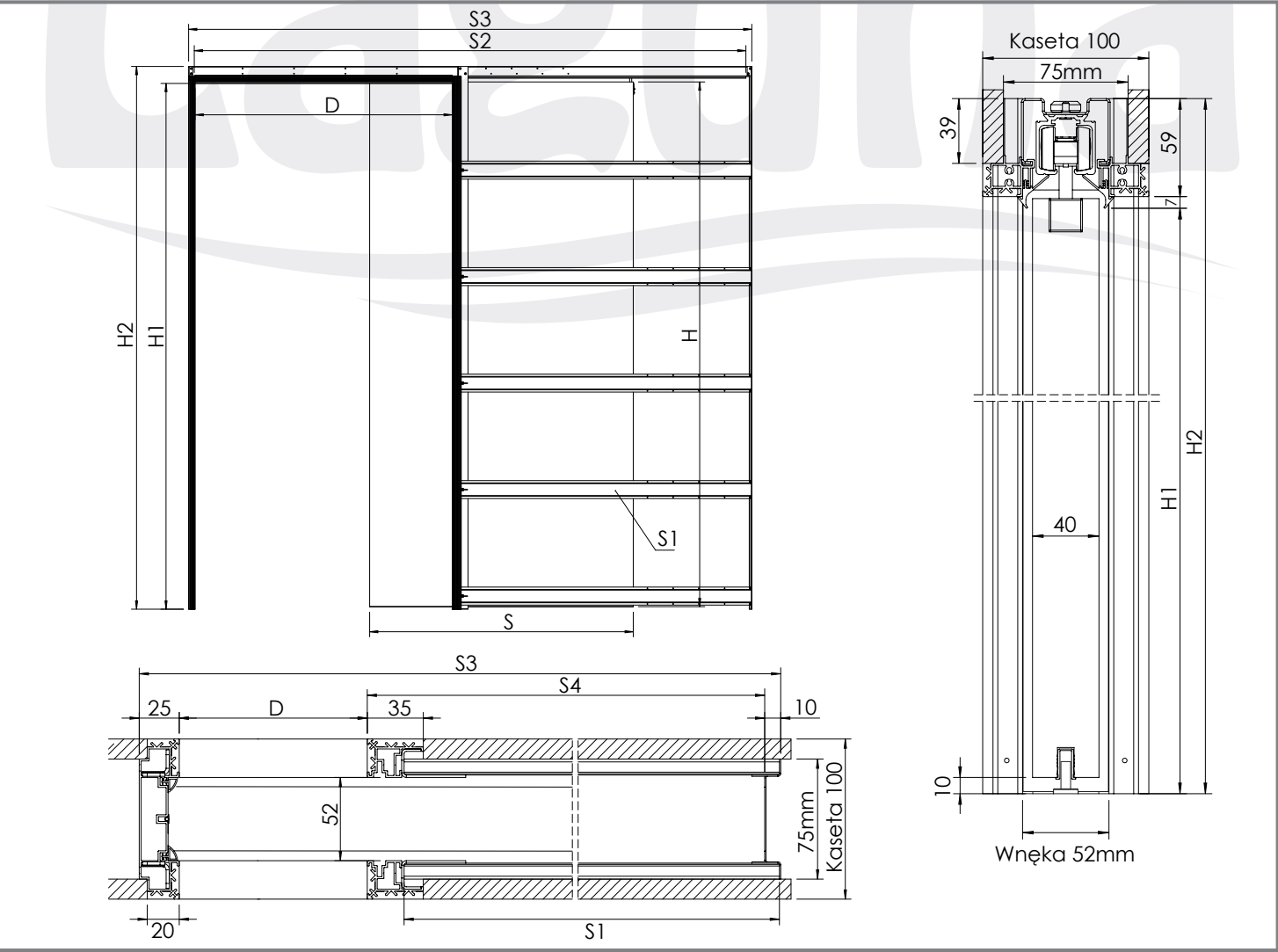




30-40 mm PLYTA BOARD	S - Szerokość skrzydła [mm] / Door width [mm]	625/644	725/744	825/844	925/944	1025/1044
	S1 - Długość profilu giętego [mm] / Length of the bent profile [mm]	741	841	941	1041	1141
	S2 - Długość szyny jezdnej [mm] / Length of rail profile [mm]	1345	1545	1745	1945	2145
	S3 - Szerokość kaset [mm] / Width of pocket door frame [mm]	1390	1590	1790	1990	2190
	S4 - Szerokość wnęki drzwiowej [mm] / Width of door recess [mm]	755	855	955	1055	1155
	D - Szerokość przejścia [mm] / Width of the passage [mm]	600	700	800	900	1000
	H - Wysokość skrzydła [mm] / Height of door wing [mm]	2040/2030*	2040/2030*	2040/2030*	2040/2030*	2040/2030*
	H1 - Wysokość otworu drzwiowego z listwami dekoracyjnymi [mm] Height of door hole with decorative slats [mm]	2044/2034*	2044/2034*	2044/2034*	2044/2034*	2044/2034*
	H2 - Wysokość kaset [mm] / Height of pocket door [mm]	2110/2100*	2110/2100*	2110/2100*	2110/2100*	2110/2100*

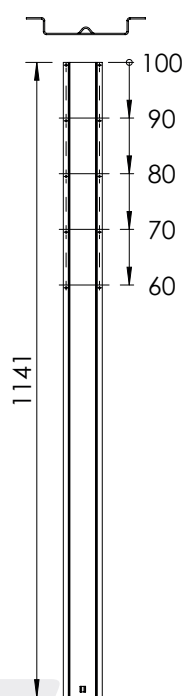
* Wymiar kaset dla skrzydła o wysokości 2030



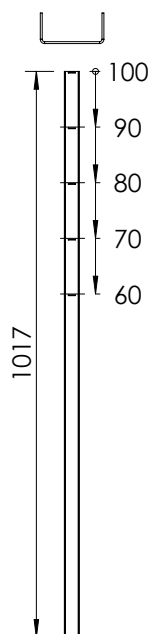


B, D, H, K, M

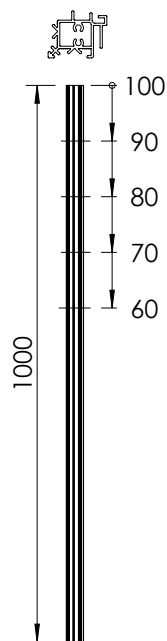
Docinanie profili - podane wartości odpowiadają szerokości skrzydła
Cutting of profiles - given values correspond to door wing width



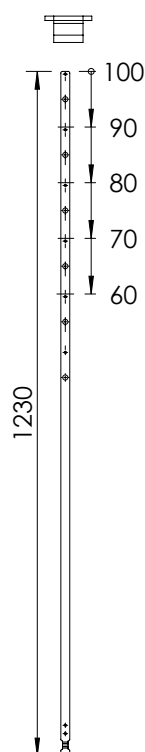
B



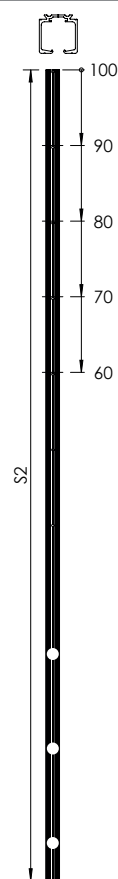
K



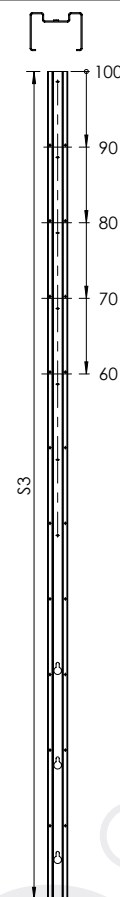
H



T



M



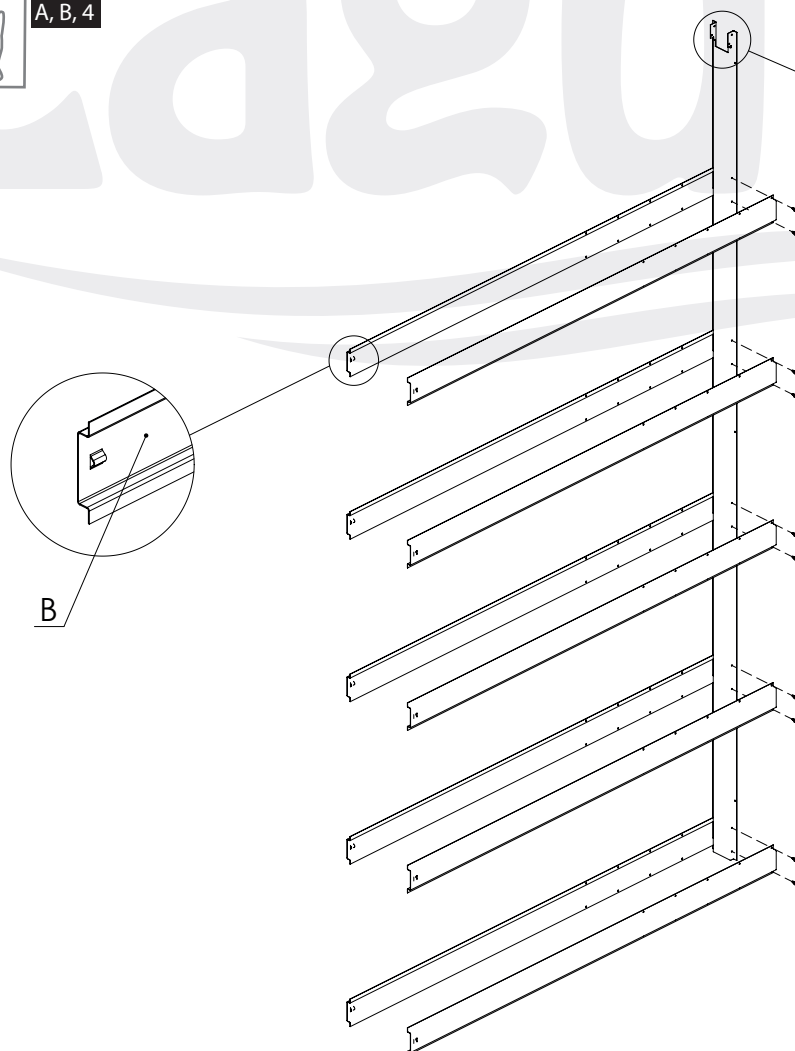
D

1

Wymiary zgodnie z tabelą na str. 1 / Dimensions comply with the table on page 1



A, B, 4

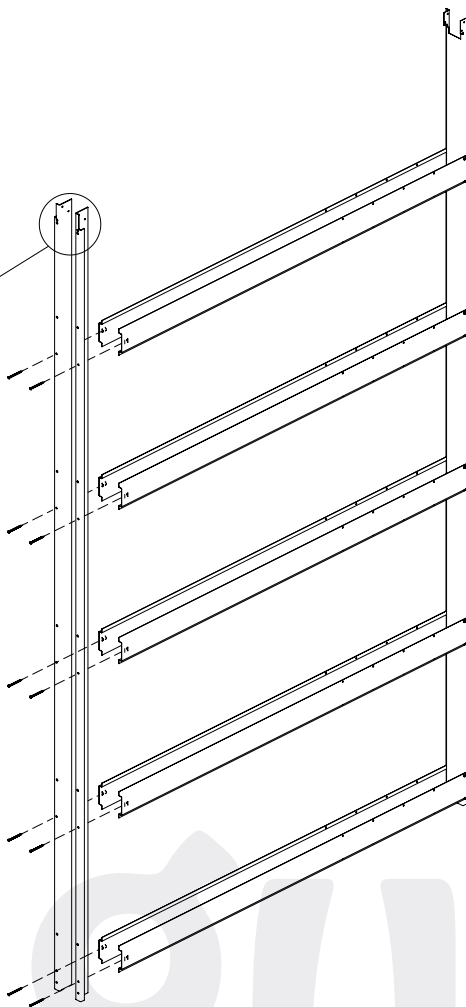
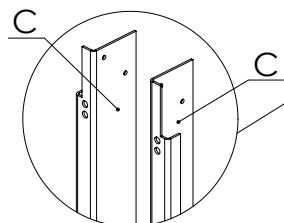


2



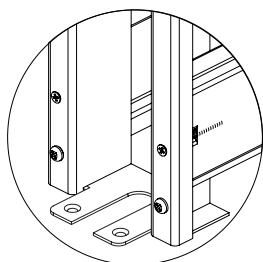
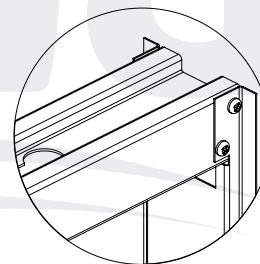
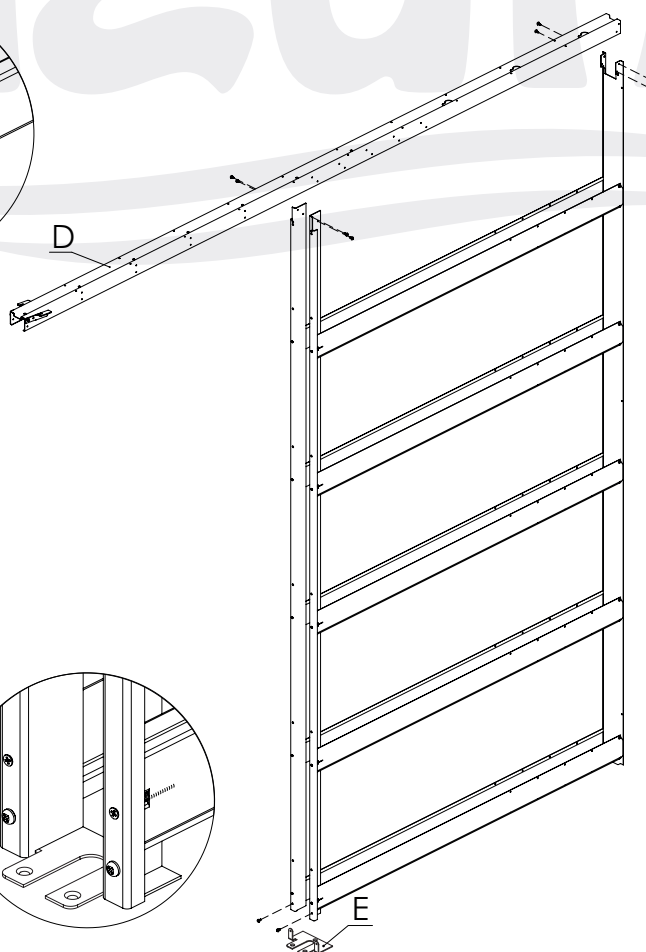
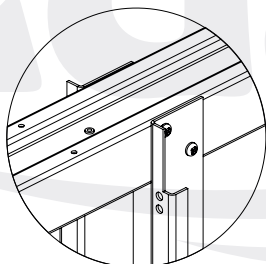
C, 1

3



D, E, 4

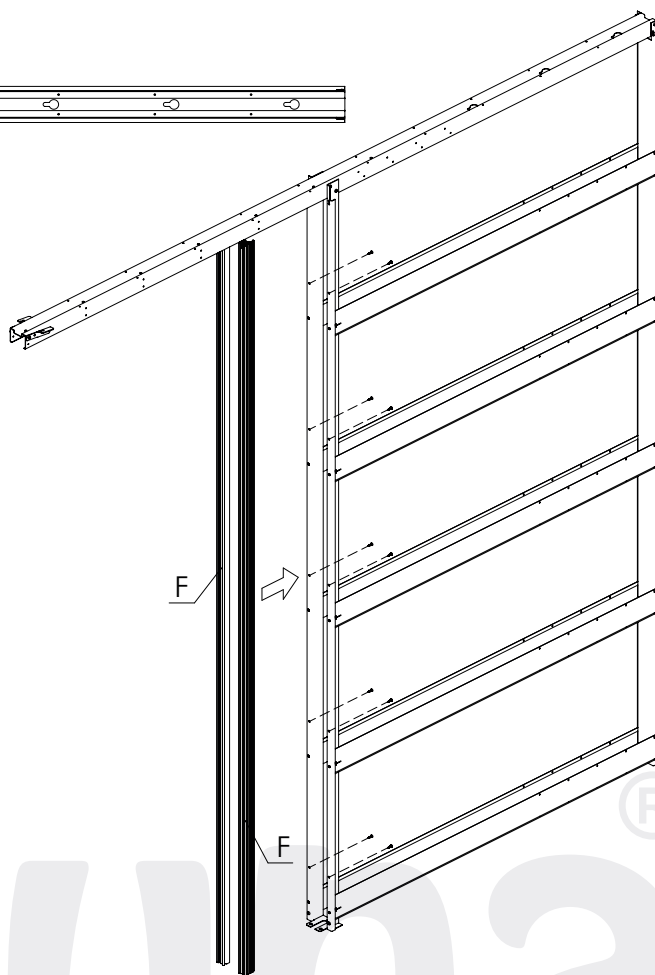
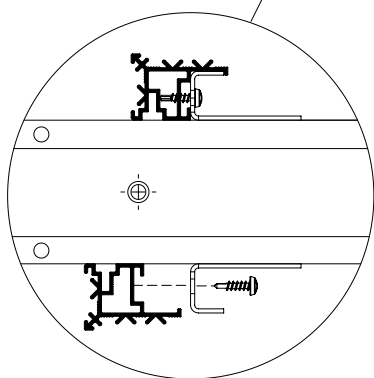
4





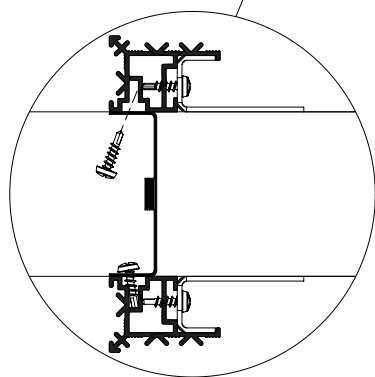
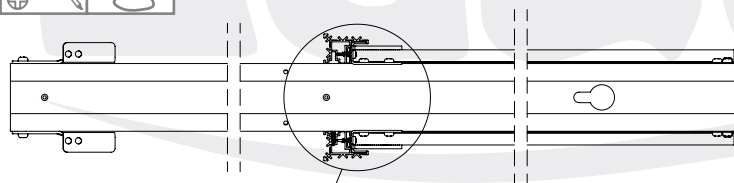
F, 2

5

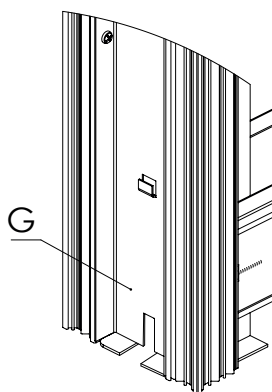
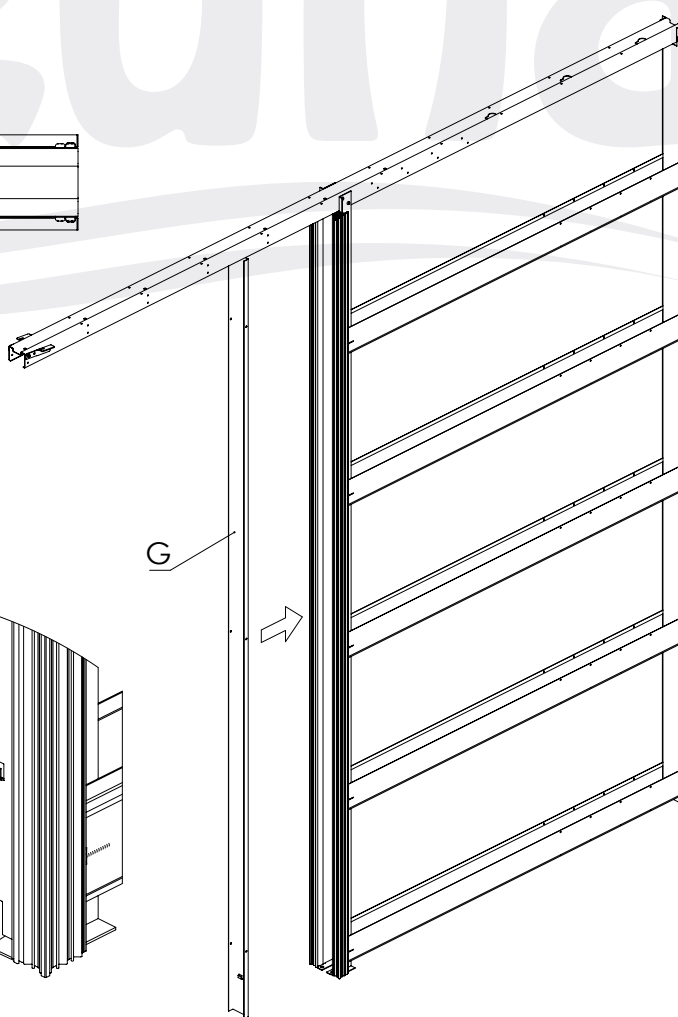


G, 2

6



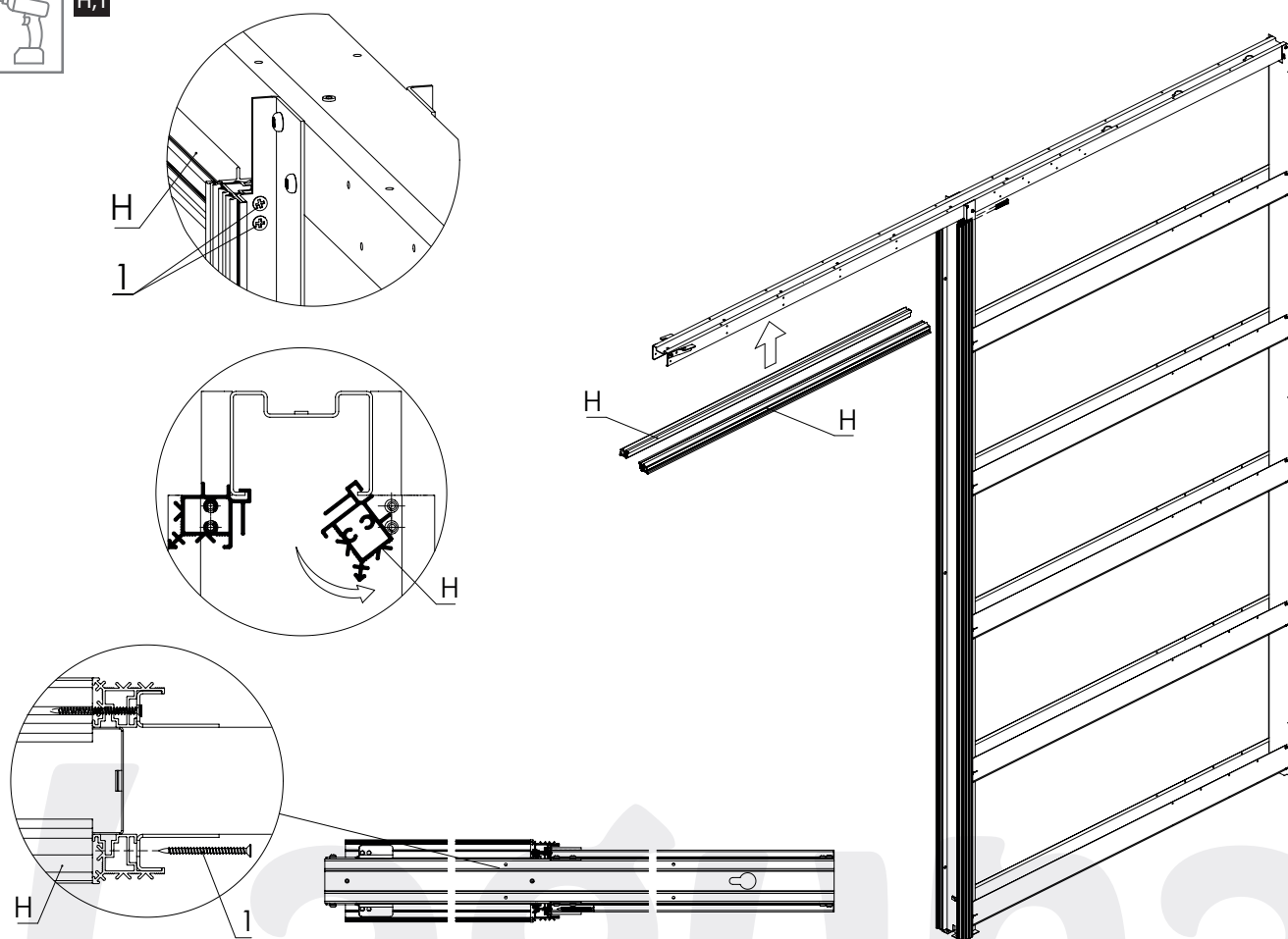
Montaż zaślepki ułatwiającej późniejsze płytowanie i szpachlowanie ścian.





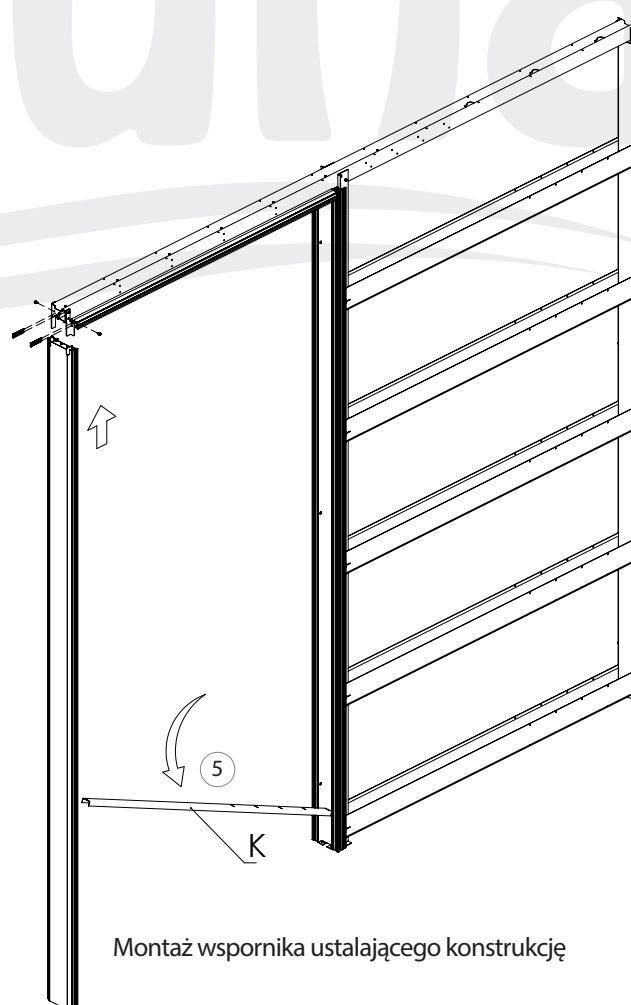
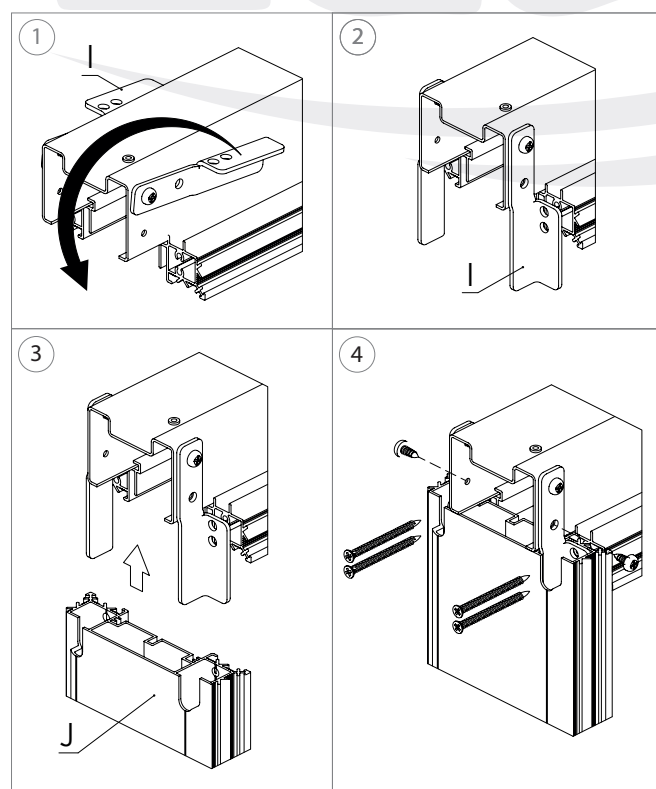
H,1

7



I, J, K, 1, 4 Montaż profilu tylnego

8

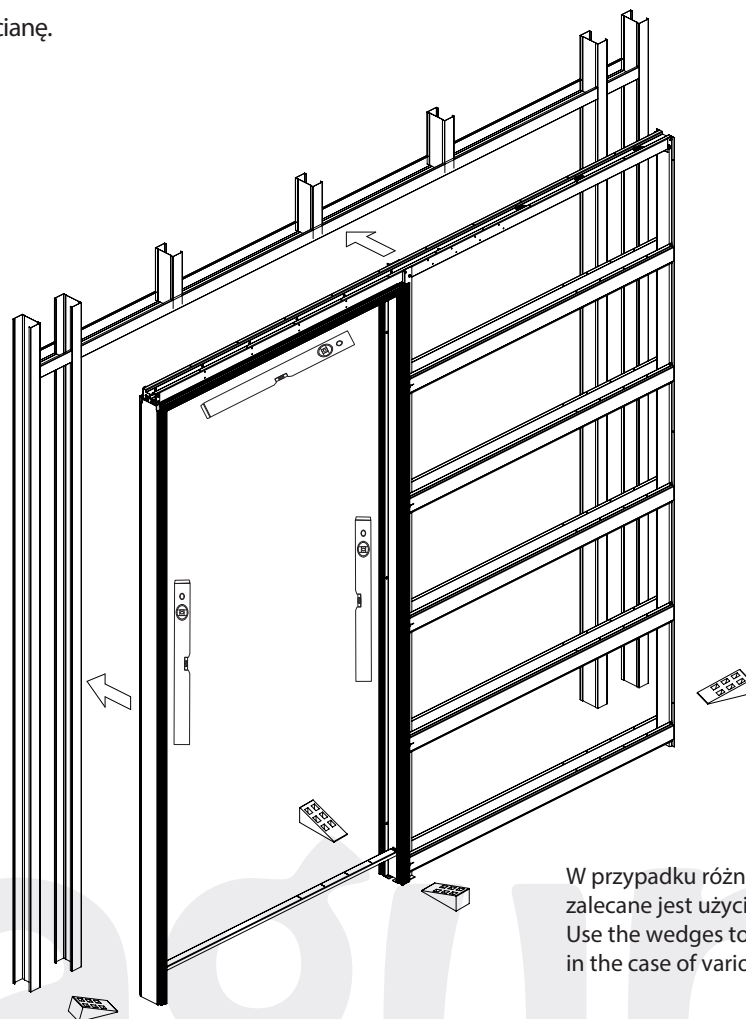


Montaż wspornika ustalającego konstrukcję



Wkładanie kasety w ścianę.

9

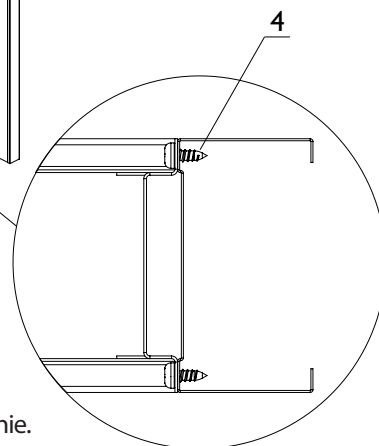
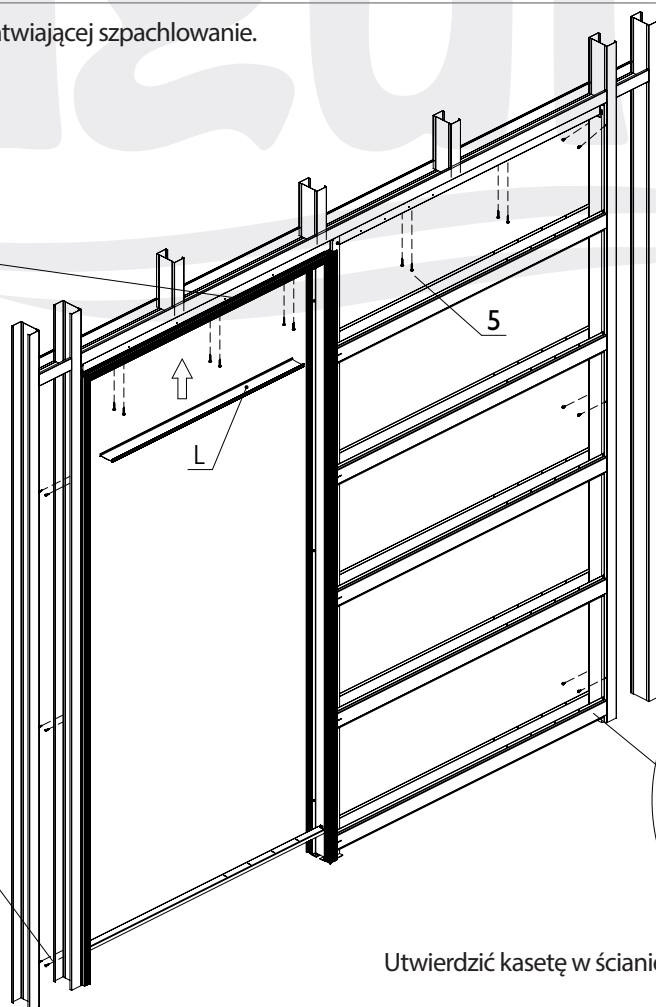
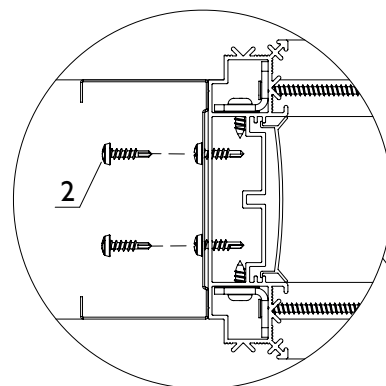
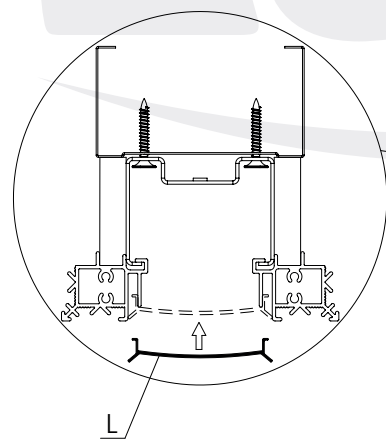


W przypadku różnego rodzaju podłóg zalecane jest użycie klinów w celu uniesienia kasety.
Use the wedges to lift the cassette in the case of various types of floors.



L, 2, 4, 5 Montaż zaślepki ułatwiającej szpachlowanie.

10



Utwierdzić kasety w ścianie.

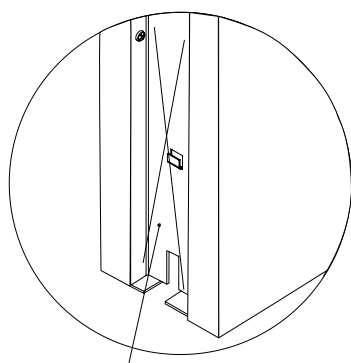
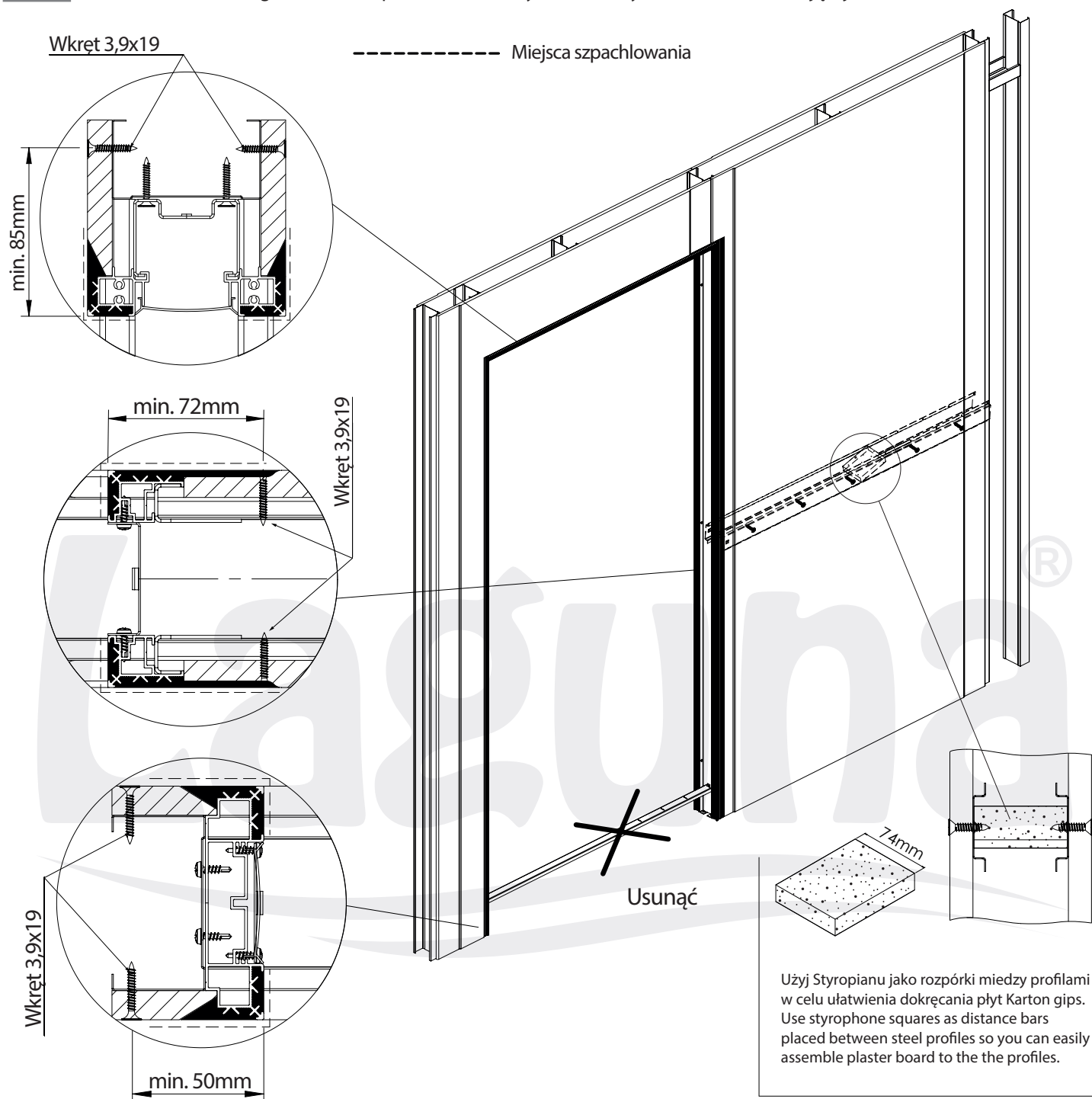


Przykręcić wkrętami 3,9x19 do płyt GK.

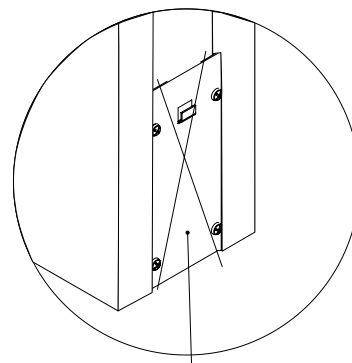
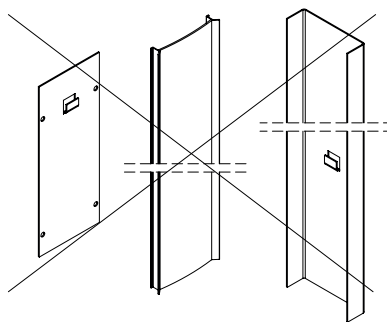
Szpachlowanie : Pierwsza warstwa, szpachel gruboziarnisty szybkoschnący.

Druga warstwa, szpachel finish z użyciem fizeliny lub siatki wzmacniającej.

11.1

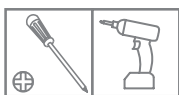


Usunąć elementy ochronne



Usunąć elementy ochronne

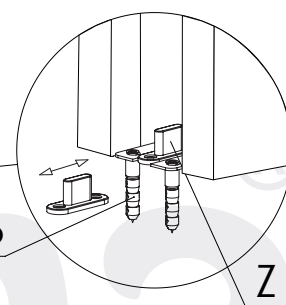
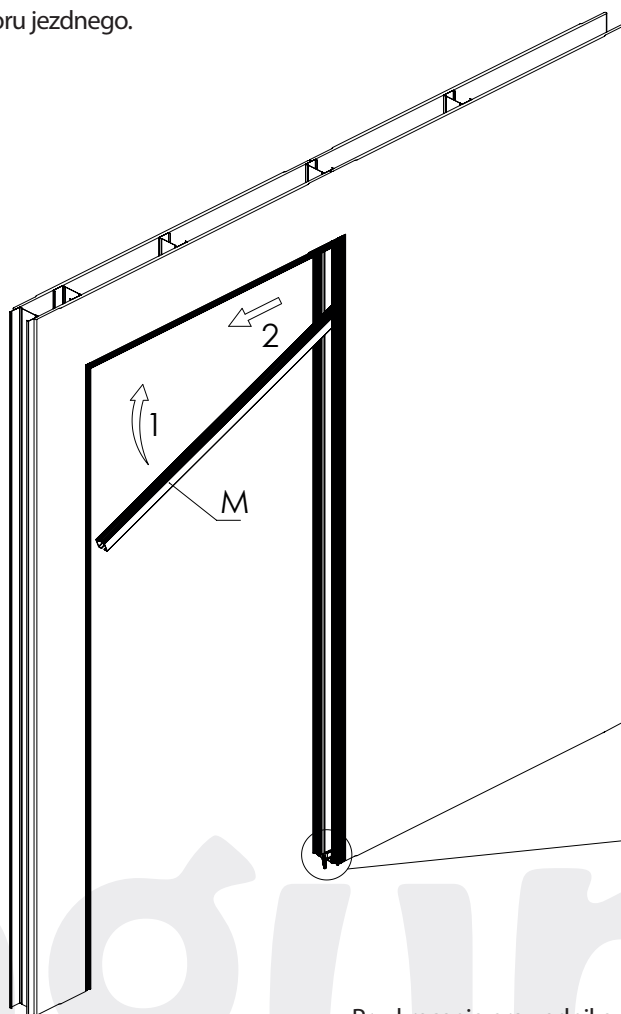
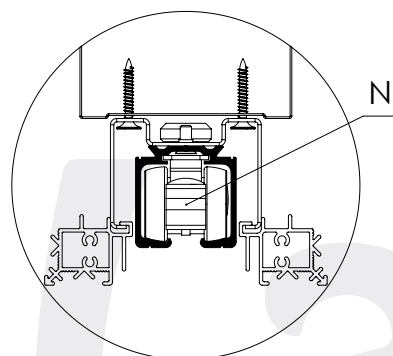
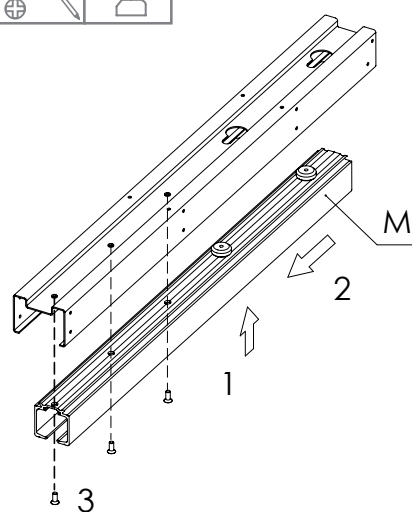
11.2



M, N, Z, 3, 6

Montaż toru jezdni.

12

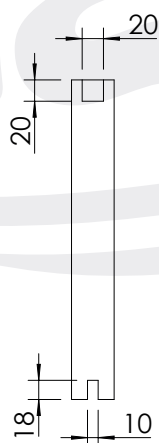


Przykręcenie prowadnika dolnego

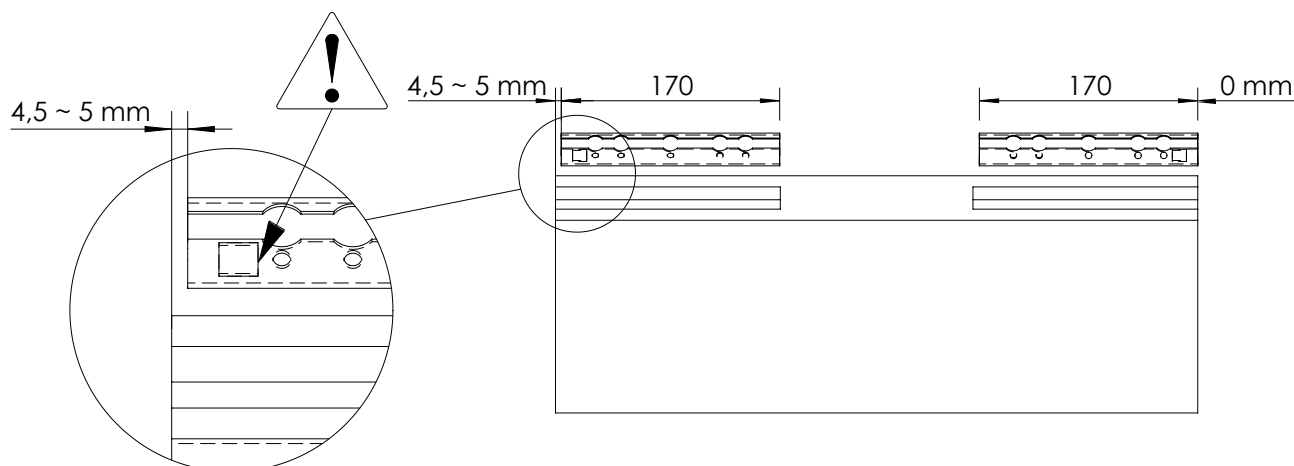
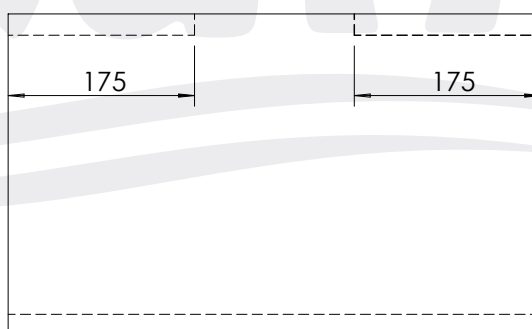


O, P, Q

13

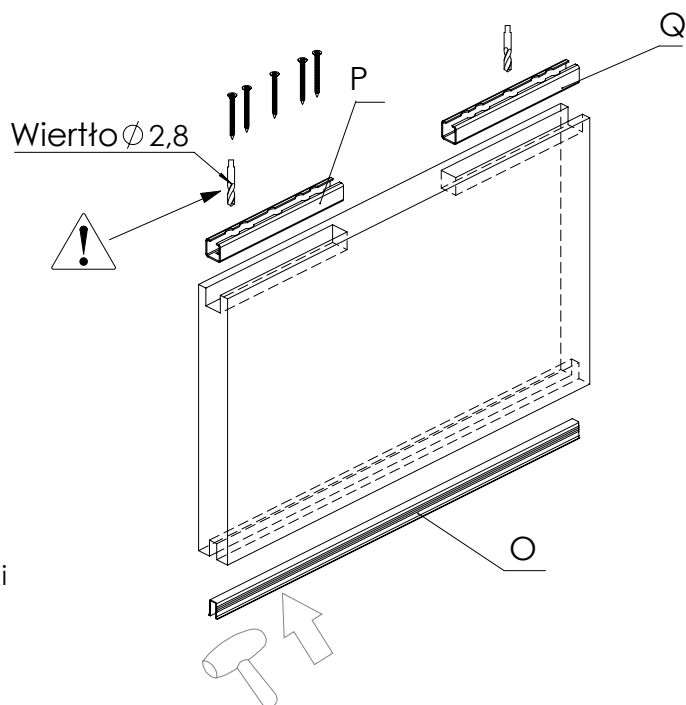


Frezowanie płyty





P, O, Q, 7



Montaż bazy okuć
wsuwanych.

Nawiercanie w płycie
wiertłem $\varnothing 2,8$

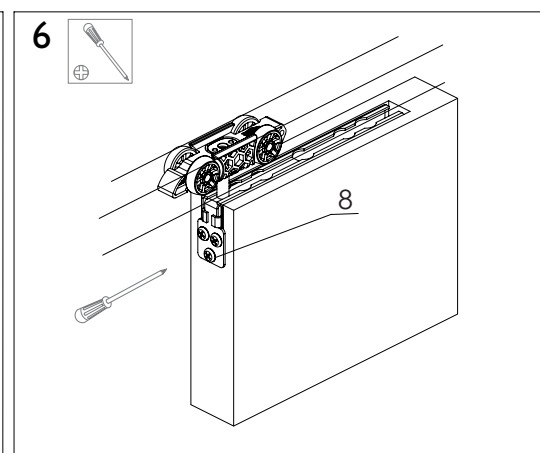
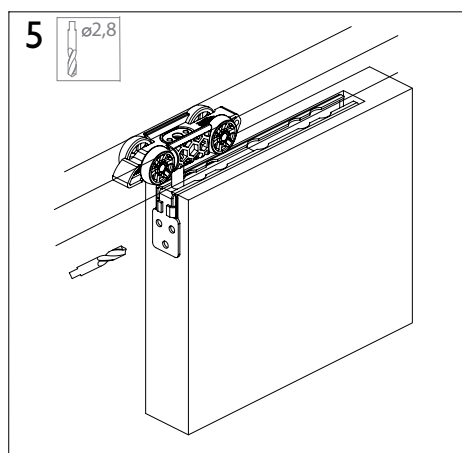
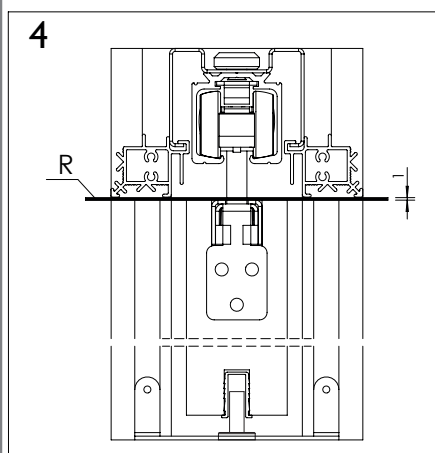
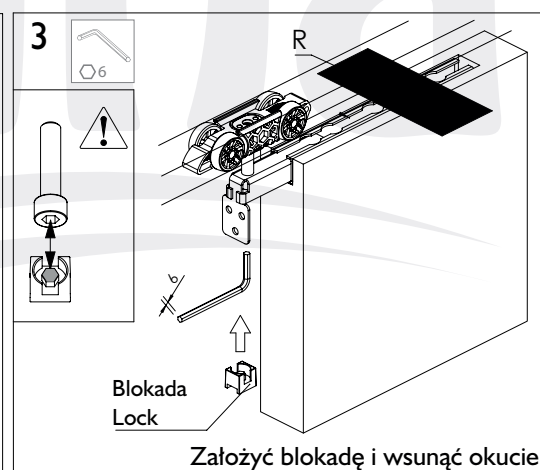
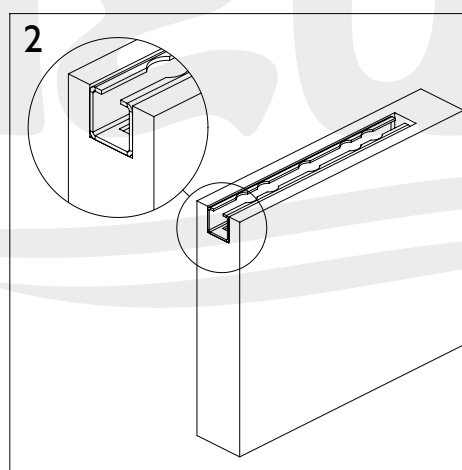
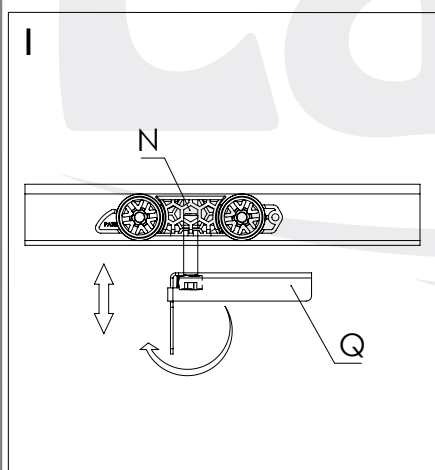
Przykręcanie wkrętami
4,5x50

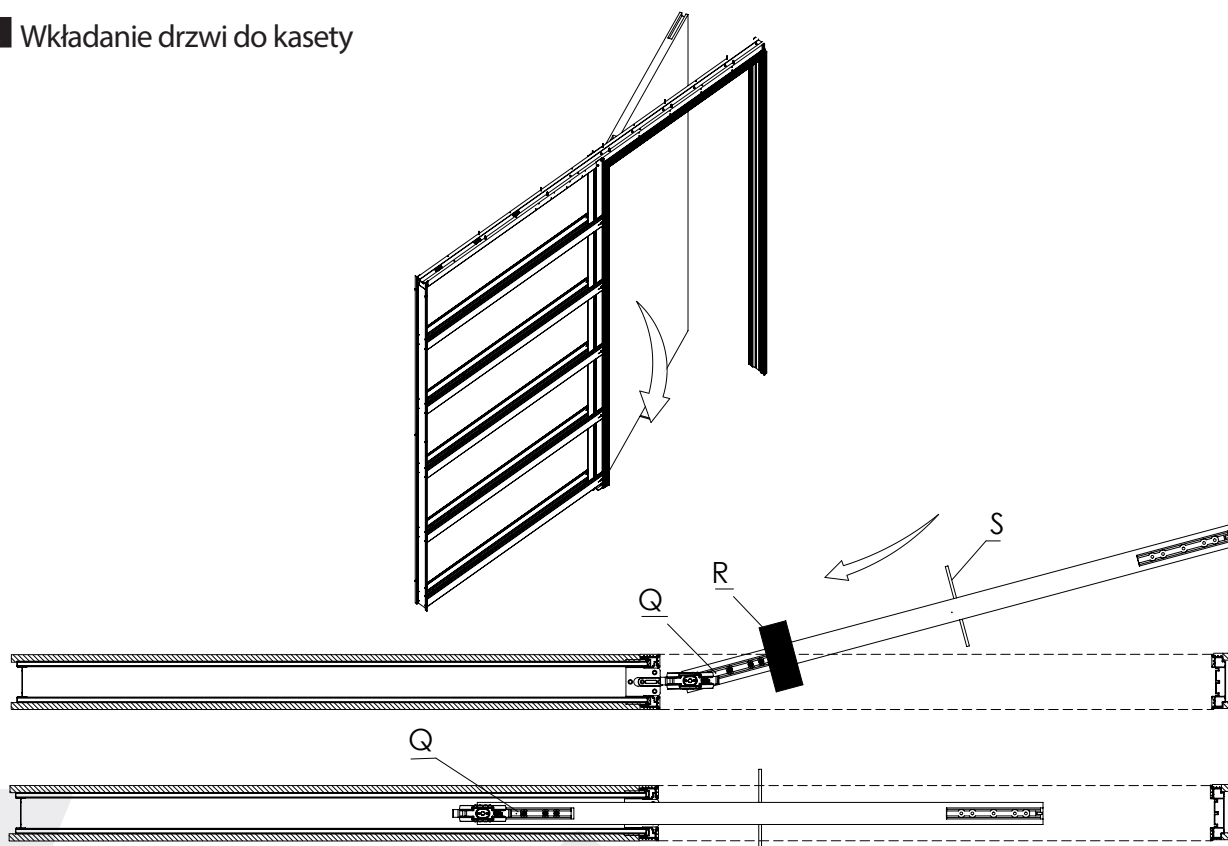


Q, R, S, 8

14

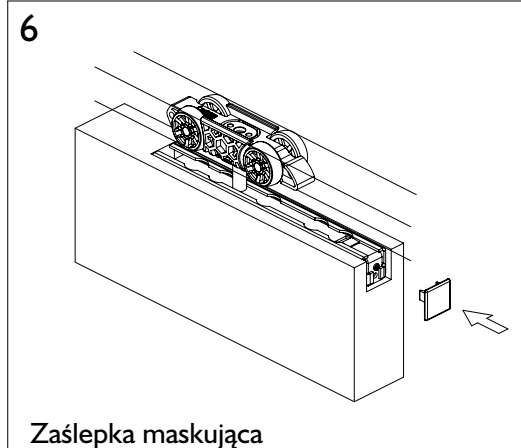
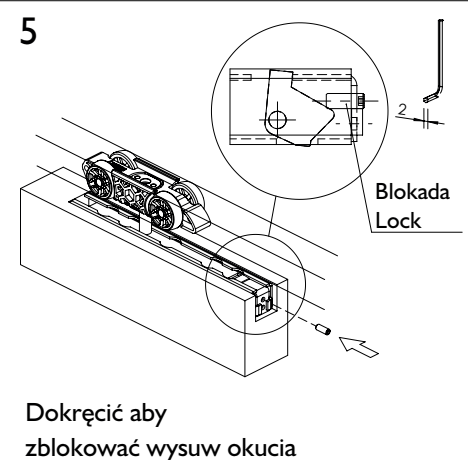
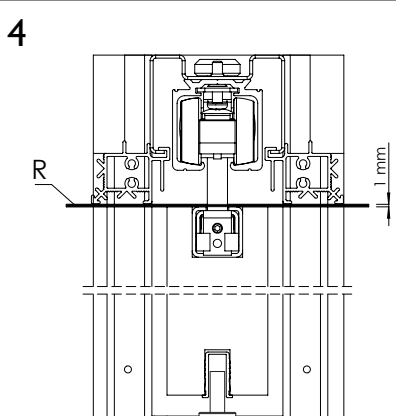
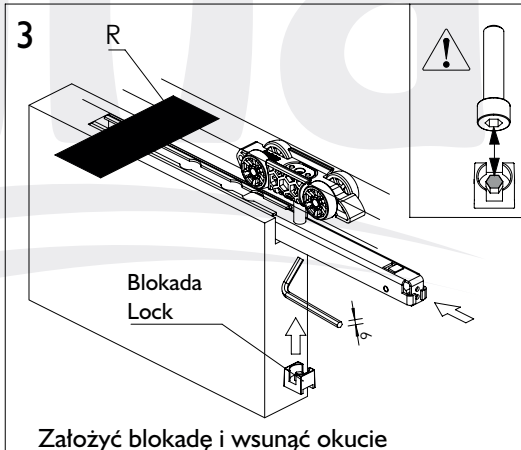
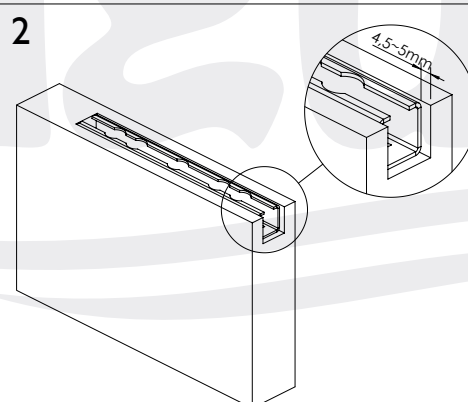
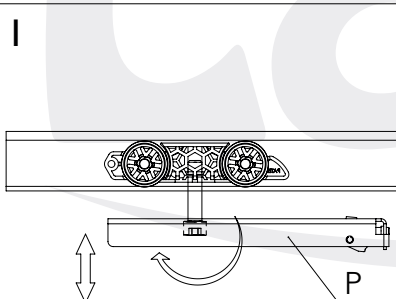
Montaż okuć do wózka jezdnego SLX, oraz ustawienie do pozycji umożliwiającej wkładanie drzwi

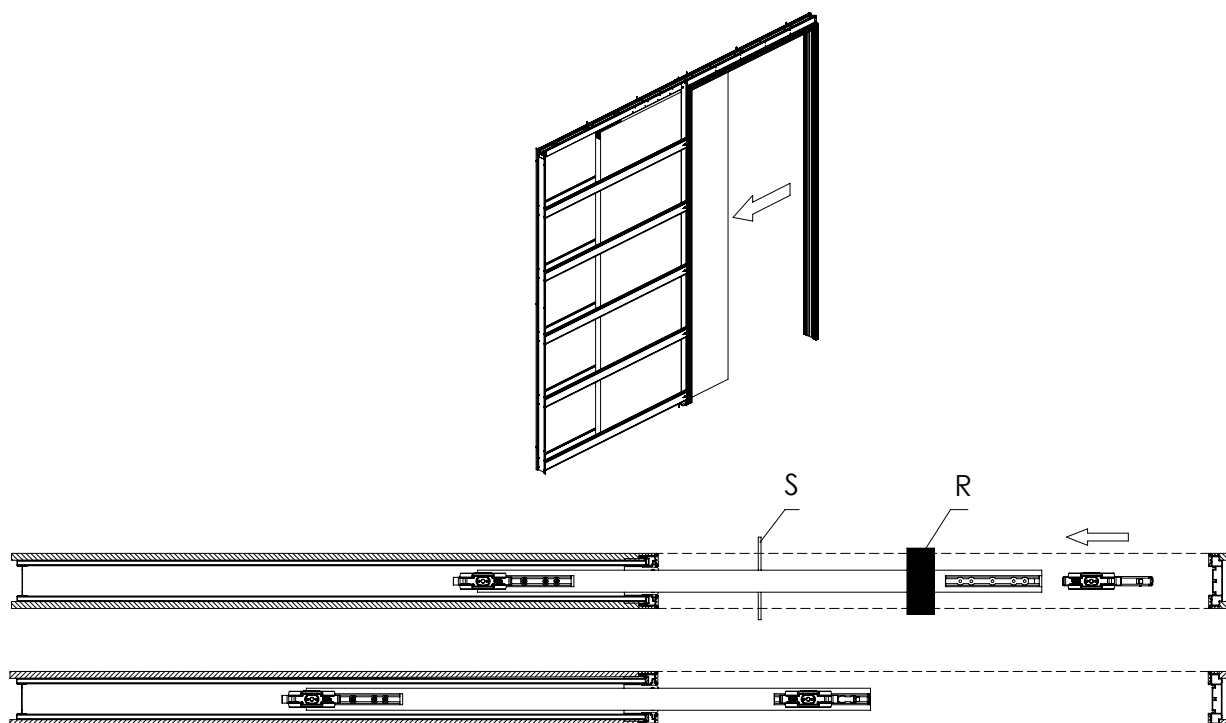




P, R, S

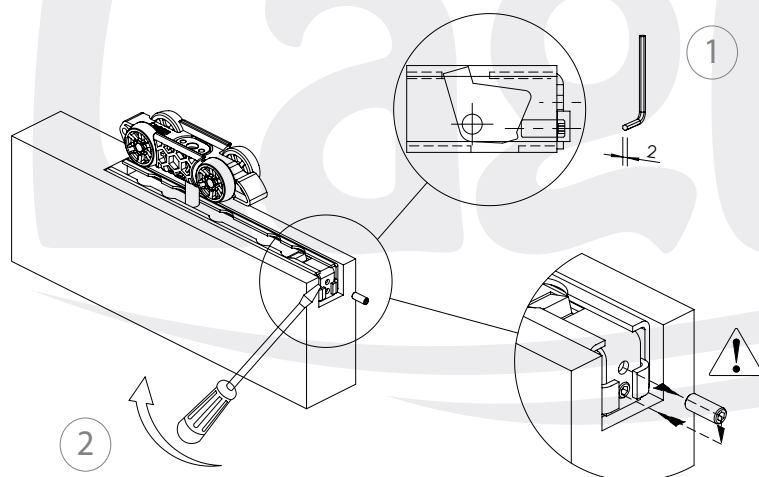
15



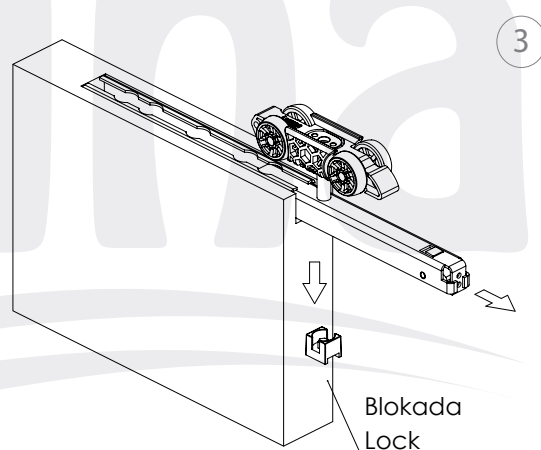


Wyjęcie i regulacja okucia

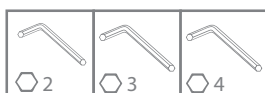
16



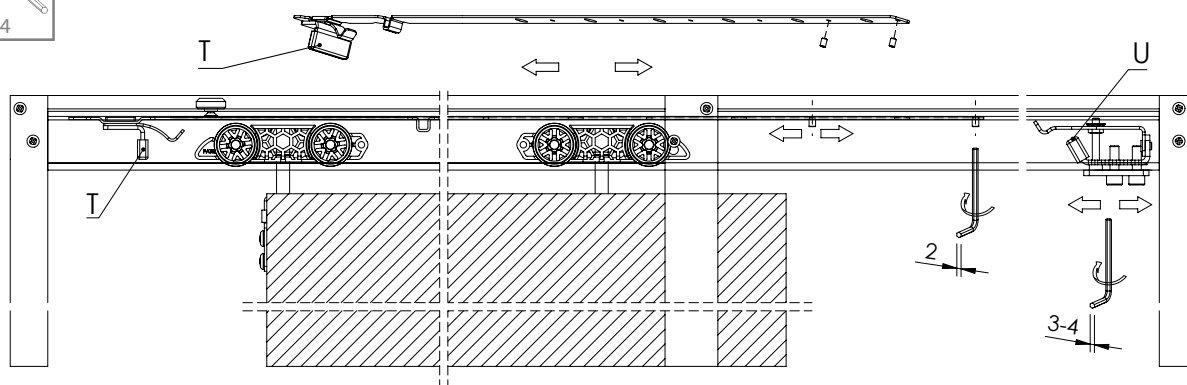
Zamienić pozycję wręta z góry na dół
aby wysunąć okucie



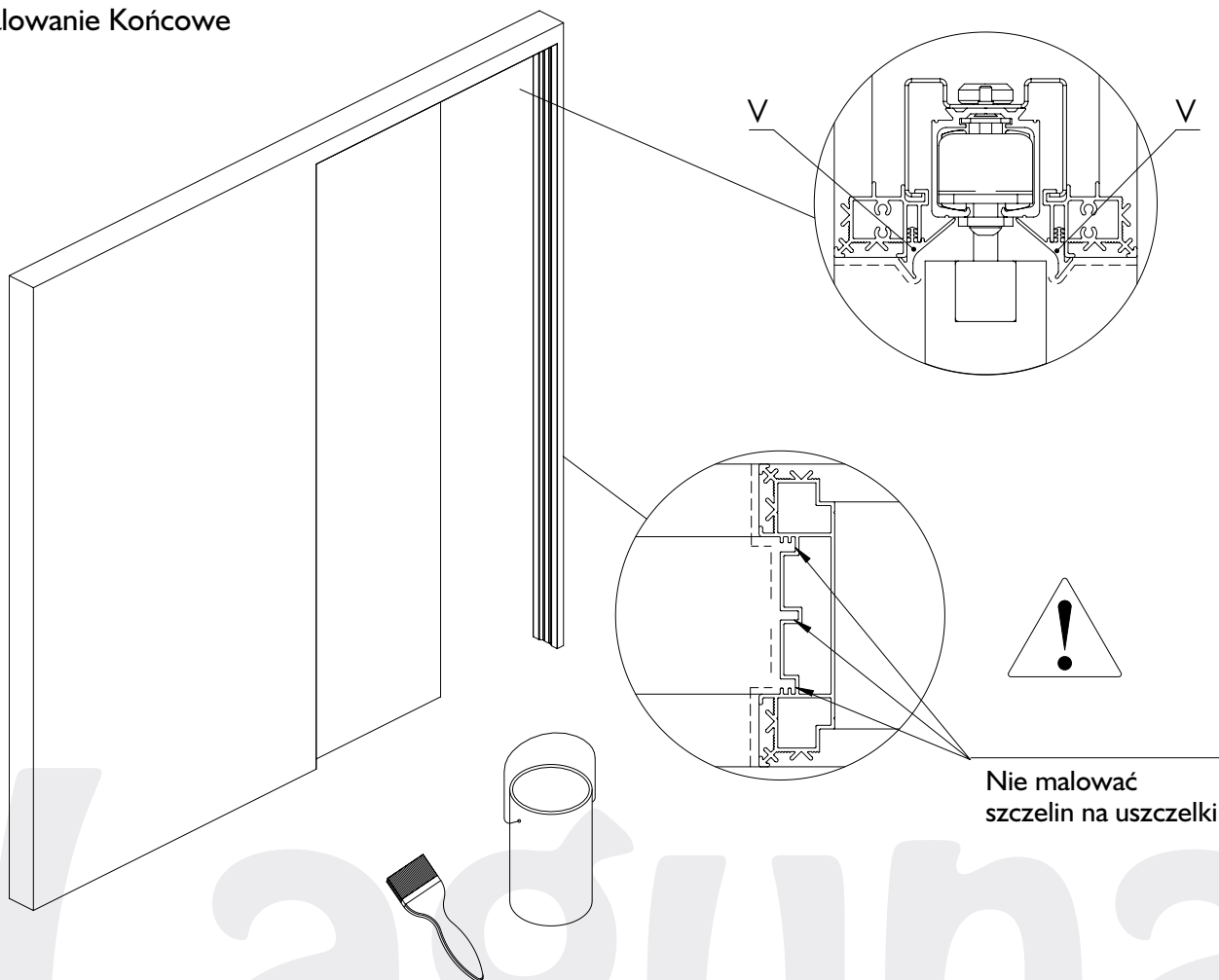
Wyjąć blokadę i wyregulować
w pionie pozycję drzwi



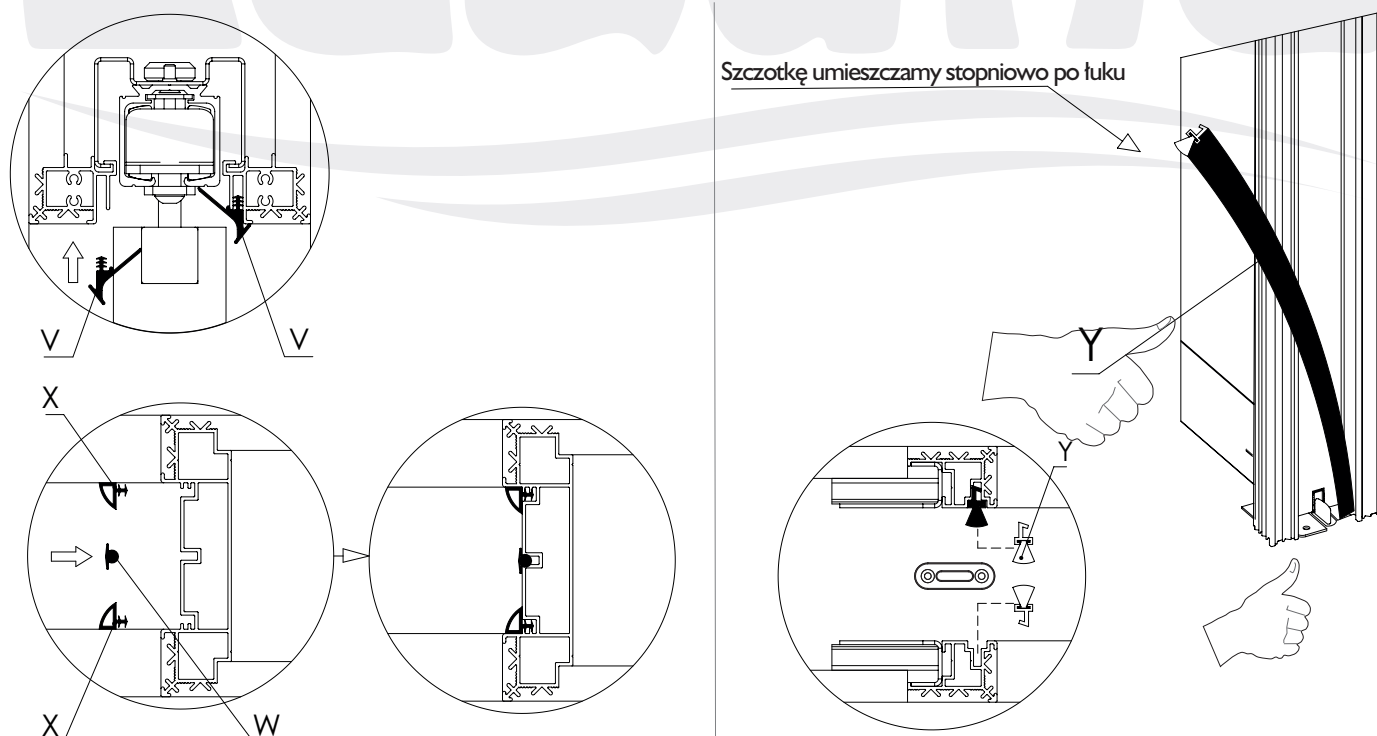
T, U



Regulacja pozycjonerów po zamontowaniu i wyregulowaniu drzwi



V, W, X, Y Montaż uszczelki odbojowej oraz szczotki przeciwkurzowej



Zaleca się postępowanie zgodnie z niniejszą instrukcją przy użyciu odpowiednich narzędzi, zgodnych ze wskazaniami. W przypadku elementów, których powierzchnia może być ostra należy stosować środki ochrony indywidualnej oraz zabezpieczenie obszaru pracy. Firma Laguna Fabryka Okuć Sp. z o.o. Sp. k. uchyli się od odpowiedzialności za działania wynikające z postępowania niezgodnego z niniejszą instrukcją.

It is recommended that you follow these instructions using the appropriate tools as indicated. In the case of elements whose surface can be sharp, use personal protective equipment and work area protection. The company Laguna Hardware Factory Limited Liability Limited Partnership refrains from liability for actions resulting from conduct incompatible with this instruction.